

Faculty of Engineering

# Curriculum

of the

# **Master's Program**

# Engineering Sciences at Rosenheim Technical University of Applied Sciences

Status: December 31, 2023

Version a01f8afb for students according to the SPO of 20162

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# **1** Module Overview

Module or module group	Module designation or designation of the module group	SWS	ECTS Points (CF	Page ?)
MG01	Advanced Engineering Mathematics	4	5	S. 1
MG02	Electrodynamics	4	5	S. <mark>3</mark>
MG04	Statistics	4	5	S. <mark>5</mark>
MG05	Fluid Mechanics	4	5	S. 7
MG06	Applied numerical methods	4	5	S. <mark>9</mark>
MA01	Real-Time Systems	4	5	S. 11
MA02	Integrated Circuit System Design and Test	4	5	S. <mark>13</mark>
MA03	Mixed Signal Systems	4	5	S. <mark>16</mark>
MA04	Selected Topics in Assembly Technology	4	5	S. <mark>18</mark>
MA05	Model-Based Development	4	5	S. 20
MA06	Materials from Renewable Resources	4	5	S. 22
MF01	Microelectronics	4	5	S. 24
MF04	Applied Didactics	-	5	S. 26
MF10	Electronic Packaging and Manufacturing	4	5	S. 27
MF12	Satellite Navigation	4	5	S. 29
MF14	Power Electronic Circuit Design	2	3	S. 31
MF20	RF and Microwave Systems	4	5	S. <mark>33</mark>
MF22	Kalman Filtering in Control Systems and Com- munications Applications	4	5	S. <mark>35</mark>
MF23	Design of Materials	3	5	S. 37
MF24	Ceramics and other Sintering materials	2	3	S. <mark>39</mark>
MF30	Experimental modeling and simulation	4	5	S. 40

MF31	Advanced Design for Additive Manufacturing	4	5	S. <mark>42</mark>
MF32	MF32 Intellectual Property Protection		3	S. 43
MF33	MF33 Heat Transfer		3	S. <mark>45</mark>
MF36	Trajectory Planning for Robots and Automatic Machines	4	5	S. 47
MF37	Chemistry of renewable resources	4	5	S. <mark>49</mark>
MF38	Chemical H2 Conversion: Applications and in- dustrial processes	4	5	S. 51
MF39	International Master Summer School	4	5	S. <mark>53</mark>
MF42	Homogeneous Catalysis	4	5	S. <mark>56</mark>
MF43	Techno-economic Analysis and Simulation	4	5	S. <mark>58</mark>
MF44	Physical Metallurgy	4	5	S. <mark>60</mark>
MV01	Advanced Control Systems	4	5	S. <mark>62</mark>
MV02	Industrial Process Control	4	5	S. <mark>64</mark>
MV03	Servo Drive Systems	4	5	S. <mark>66</mark>
MV04	Automation Systems	4	5	S. <mark>69</mark>
MV05	Reliability of Mechatronic Systems	4	5	S. 71
MV06	Wireless Communication Systems	4	5	S. 73
MV07	Advanced Digital Communications	4	5	S. 75
MV08	Digital Signal Processing and Machine Learning	4	5	S. 77
MV09	Advanced FEM	4	5	S. 79
MV10	Electromagnetic Compatibility	4	5	S. <mark>81</mark>
MV11	Image Processing for Automated Production	4	5	S. <mark>83</mark>
MV12	Mechanical Design	4	5	S. <mark>85</mark>
MV13	Advanced light weight construction	4	5	S. 87
MV14	Advanced injection molding	4	5	S. <mark>89</mark>

MV15	Selected topics of Polymer Chemistry and Ma- terials Sciences	4	5	S. 90
MV16	Freeform-Surfaces	4	5	S. 92
MV17	Mechanical Transmission	4	5	S. 94
MP01	Master's project	10	12	S. 95
MP02	Master Thesis	24	25	S. <mark>97</mark>

# 2 Overview of Available Courses

### 2.1 Courses offered by the Faculty of Engineering Sciences

This section gives an overview of available courses offered by the faculty of engineering sciences of the Technical University of Applied Sciences Rosenheim.

- A minimum of 10 CPs must be earned from the MG group of courses.
- A minimum of 10 CPs must be earned from the MA group of courses.
- A minimum of 20 CPs must be earned from the MV group of courses.
- A minimum of 13 CPs must be earned from the MF group of elective courses

Please note that Technical University of Applied Sciences is under no obligation to offer an ENG Master's program elective course (MF group) when enrollment is insufficient!

A minimum number of 10 participants is required for elective courses (MF group) to take place. The Faculty Council of the Faculty of Engineering decides on cancellation of modules due to insufficient number of participants.

For courses which are mainly based on lab class work, enrollment may be limited.

On request courses from the MV group can be taken to fulfill the MF credits requirement of 13 CPs. However this has to be explicitly approved by the ENG-Master's Program Examination Commission.

Course MV06 comprises a lecture part MV06.1 and a lab class part MV06.2 which can only be taken in combination. The lab class part is graded separately and counts for the overall final mark.

### 2.1.1 Summer term 2024

No.	Modul / Course Title				Lecturer	Туре	Hours	CPs
MG01	Advanced Engineering Mathematics						4	5
MG05	Fluid Mechanics				Prof. Dr. Buttinger / Prof. Dr. Schäfle	Lect./Exerc.	4	5
MA01	Real-Time Systems				Prof. Dr. Mysliwetz	Lect./Lab	4	5
MA05	Model based development				Prof. Dr. Perschl	Lect./Lab	4	5
MA06	Materials from Renewable Resources				Prof. Dr. Schroeter	Lect./Exerc.	4	5
		EIT	MEC	MK				
MV08	Digital Signal Processing and Machine Learning	х	х		Prof. Dr. Stichler	Lect./Lab	4	5
MV10	Electromagnetic Compatibility	х	х		Prof. Dr. Seliger	Lect./Lab	4	5
MV12***	Mechanical Design		х	Х	Prof. Dr. Ragai	Lect./Proj.	4	5
MV13	Advanced light weight construction			Х	Prof. Dr. Riß	Lect./Exerc.	4	5
MV14	Advanced Injection Molding			х	Prof. Dr. Würtele	Lect./Proj.	4	5
MV17	Mechanical Transmission			Х	Prof. Dr. Doleschel	Lect./Proj.	4	5
MF01	Microelectronics				Prof. Dr. Popp	Lect./Lab	4	5
MF04	Applied Didactics				offered on demand	Tutorial	2	3
MF10	Electronics Packaging and Manufacturing				Prof. Dr. Winter	Lect./Lab	4	5
MF14	Power Electronics Circuit Design				Prof. Dr. Seliger	Lect./Lab	2	3
MF30	Experimental Modelling and Simulation				Prof. Dr. Zentgraf	Lect./Lab	4	5
MF32	Intellectual Property Protection				LB Wagner	Lect	2	3
MF33	Heat Transfer				Prof. Dr. Stanzel	Lect	2	3
MF36	Trajectory Planning for Robots and Automatic Machine	es			Prof. Dr. King	Lect./Lab	4	5
MF37	Chemistry of renewable resources				Prof. Dr. List / Prof. Dr. Pentlehner	Lect./Lab	4	5
	* International Master Summer School				Fac. WI / Fac. HT	Lect/Lab	2	2
MF43	Techno-economic Analysis and Simulation				Prof. Dr. Völkl	Lect./Lab	4	5
MF44	Physical Metallurgy				Prof. Dr. Schneeweis	Lect/Lab	4	5
	,,							
*	AW-0 0 5170.M Technical and Business English				Fr. Pötzinger	Lect.	4	5
*	AW-0 05160.M Business English				Fr. Pötzinger	Lect.	4	5
**	AW-0 05740.M Deutsch B1.1 / German B1.1				Fr. Edelmann, Fr. Schiegl, Hr. Arden	Lect.	4	5
**	AW-0 05750.M Deutsch B1.2 / German B1.2				Fr. Lembcke	Lect.	4	5
**	AW-0 05760.M Deutsch B2 kompakt / German B2				Fr. Mayr	Lect.	4	5
						2000		
MP02	Master's Project						10	12
VHB	Scientific writing				Prof. Dr. Radon, LMU München		2	3
VHB	Medical Image Processing for Diagnostic Applications				Prof. Dr. Maier, Uni Erlangen-Nürnberg		4	5
VHB	Integrated Production Systems				Prof. Dr. Franke, Uni Erlangen-Nürnberg		4	5
VHB	Leadership and Communication in Global Business				Prof. Dr. Winkler, FH Kempten		2	3
VHB	Machine Learning for Engineers I				Prof. Dr. Eskofier, Uni Erlangen-Nürnberg		4	5
• for Ger	man students only: will be accepted as MF module res	tricter	toa	maxi	mum of 5 Credit Points: offer is dependent	on free capacity (	of the langu	lage cen
	n-German students only: will be accepted as MF module res					on nee capacity (	and rungu	age cen
*** block								
	ck course, see separate announcements for summer sc	hool						
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Figure 1: Engineering Sciences Master's Program – Courses offered in summer term 2024

### 2.1.2 Winter term 2024/25 (Preliminary)

No.	Modul / Course Title	Lecturer	Туре	Hours	CPs			
MG02	Electrodynamics	Electrodynamics						5
MG04	Statistics				Prof. Dr. Schmiedt	Lect./Exerc.	4	5
MG06	Applied numerical methods				Prof. Dr. Riß / Prof. Dr. King	Lect./Lab	4	5
MA03	Mixed Signal Systems				Prof. Dr. Stubenrauch	Lect./Lab	4	5
MA04	Selected topics in assembly technology				Prof. Dr. Meierlohr	Lect./Exerc.	4	5
MA06	Materials from Renewable Resources				Prof. Dr. Schroeter	Lect./Exerc.	4	5
		EIT	MEC	MK				
MV01	Advanced Control Systems	х	Х		Prof. Dr. King	Lect./Lab	4	5
MV02	Industrial Process Control	Х	Х		Prof. Dr. Krämer / Prof. Dr. Perschl	Lect./Lab	4	5
MV03	Servo Drive Systems	х	Х		Prof. Dr. Hagl	Lect./Lab	4	5
MV05	Reliability of Mechatronic Systems		Х	Х	Prof. Dr. Versen	Lect./Lab	4	5
MV07	Advanced Digital Communications	Х			Prof. Dr. Stichler	Lect./Lab	4	5
MV09	Advanced FEM		Х	х	Prof. Dr. Schinagl	Lect./Exerc.	4	5
MV11	Image Processing for automated Production	Х	Х		Prof. Dr. Wagner	Lect./Lab	4	5
MV15	Selected topics of Polymer Chemistry and Materials Sciences			х	Prof. Dr. Muscat	Lect./Lab	4	5
MV16	Free-Form Surfaces			Х	Prof. Dr. Lazar	Lect./Proj.	4	5
MF04	Applied Didactics				offered on demand	Tutorial	2	3
MF20	RF and Microwave Systems				Prof. Dr. Leather	Lect./Exerc.	4	5
MF22	Kalman Filtering in Control Systems and Communications App	licatio	ons		Prof. Dr. Stichler / Prof. Dr. Mysliwetz	Lect./Exerc.	4	5
MF23	Design of Materials				Prof. Dr. Strübbe	Lect./Exerc.	3	5
MF33	Heat Transfer				Prof. Dr. Stanzel	Lect.	2	3
MF38	Chemical H2 Conversion: Applications and industrial processe	s			Prof. Dr. Völkl	Lect./Lab	4	5
MF42	Homogeneous Catalysis				Prof. Dr. Pentlehner	Lect./Lab	4	5
*	AW.0543.M Technical and Business English				Fr. Pötzinger	Lect.	4	5
*	ANG516 Business English				n.n.	Lect.	4	5
**	AW-0 05740.M Deutsch B1.1 / German B1.1				Fr. Edelmann	Lect.	4	5
**	AW-0 05750.M Deutsch B1.2 / German B1.2				Fr. Lembcke	Lect.	4	5
**	AW-0 05760.M Deutsch B2 kompakt / German B2				Fr. Mayr	Lect.	4	5
**	AW-0.05710.MDaF: Kommunizieren und Präsentieren / DaF: Communicatio	on and	Presen	itation	Hr. Langsenlehner	Lect.	2	3
RenewEr	erd Renewable Energies				Prof. Stier	Lect.	4	5
MP02	Master's Project						10	12
VHB	Scientific writing				Prof. Dr. Radon, LMU München		2	3
VHB	Medical Image Processing for Diagnostic Applications				Prof. Dr. Maier, Uni Erlangen-Nürnberg		4	5
VHB	Integrated Production Systems				Prof. Dr. Franke, Uni Erlangen-Nürnberg		4	5
VHB	Leadership and Communication in Global Business				Prof. Dr. Winkler, FH Kempten		2	3
VHB	Machine Learning for Engineers I				Prof. Dr. Eskofier, Uni Erlangen-Nürnberg		4	5
• for Gern	nan students only: will be accepted as MF module (SPO2019 and SP	02016	i) restr	icted	to a maximum of 5 Credit Points			
** for nor	-German students only: will be accepted as MF module (SPO2019 a	nd SP	02016	) restr	icted to a maximum of 5 Credit Points			
R	lev. Dec 31, 2023							

**Figure 2:** Engineering Sciences Master's Program – Courses expected to be offered in winter term 2024/25

# 2.2 Courses offered by other departments of the Technical University of applied Sciences

Instead of choosing MF group courses from the Faculty of Engineering Sciences, you can also choose courses which are listed in the following subsections.

Important notice: In any case you also have to submit the following registration form 🗹

### 2.2.1 Courses offered by the Faculty of Informatics: Masterstudium Informatik

The following courses are offered as joint modules for the Master Course Engineering Sciences and for the Masterstudium Informatik. Please note that these modules are taught in German only. Up to 10 Students could apply per email to franz.perschl@th-rosenheim.de for a course. In case of overload in applications, the general rules according §7 Abs. 5 Satz 2 Immatrikulationssatzung apply.

Winter Term:

- Computer Vision
- Embedded Linux
- Systems Engineering

### Summer Term:

- Autonome mobile Systeme
- Maschinelles Lernen
- Eingebettete Echtzeitsysteme

Detailed course descriptions are found here 🗹

Application for course "Maschinelles Lernen" will not be accepted, if the applicant has taken the course "Grundlagen maschinellen Lernens" during his Bachelor study at TH Rosenheim.

### 2.2.2 Courses offered by Bavarian Virtual University (Virtuelle Hochschule Bayern)

The following courses may also be granted on request for the master course in engineering sciences. Before you register, please submit the registration form as depicted in the section before.

Winter Term and Summer Term:

- Integrated Production Systems
- Medical Image Processing for Diagnostic Applications
- Scientific writing
- Leadership and Communication in Global Business
- Machine Learning for Engineers I

Here you can get additional information on VHB courses 🗹

### 2.2.3 Courses offered by the language center

The following courses offered by the language center of the Faculty of Applied Natural Sciences and Humanities can be granted as MF-modules. German speaking students can choose the English courses, non-German speaking students are recommended to choose the German language courses. Accreditation is limited to a maximum of 5 Credit Points.

Winter Term and Summer Term:

- Deutsch B1.1 / German B1.1
- Deutsch B1.2 / German B1.2
- Deutsch B2 kompakt / German B2
- DaF: Kommunizieren und Präsentieren / DaF: Communication and Presentation
- Technical and Business English
- Business English

You will find additional information on courses offered by the language center by following this links:

German language courses 🗹

English language courses 🗹

### 2.2.4 Elective course offered by Faculty of Management and Engineering

The following course is offered by the Faculty of Management and Engineering. It can be granted as MF module. Winter Term and Summer Term:

• Renewable Energies

Further information can be found here 🗹

# 3 Recommendations for your individual study plan

The master project usually starts at the end of the first semester.

The master thesis usually starts at the end of the second semester.

The order of semesters may be changed if necessary as course contents in all three semesters are independent of each other. Please note that courses are typically held once per year, i.e. either in the spring/summer term or in the fall/winter term.

The following table may be used as a template for planning the three semesters of your master program:

Semester	Modules	СР	CP per Semester
1	1 MG module (mandatory)	5	
	1 MA module (mandatory)	5	
	3 MV module (mandatory)	15	
	Other modules	5	30
2	Master project	12	
	1 MG module (mandatory)	5	
	1 MA module (mandatory)	5	
	1 MV module (mandatory)	5	
	Other modules	8	35
3	Master thesis	25	25

This variant is suitable if you begin your study in a winter term, because in winter term more MV modules are available.

Semester	Modules	СР	CP per Semester
1	1 MG module (mandatory)	5	
	2 MA module (mandatory)	10	
	1 MV module (mandatory)	5	
	Other modules	10	30
2	Master project	12	
	1 MG module (mandatory)	5	
	3 MV module (mandatory)	15	
	Other modules	3	35
3	Master thesis	25	25

If you begin your study in summer term, then maybe the following variant is better suitable:

Above variants keep the third semester free for your Master thesis. This is very useful if you plan to complete your thesis in industry. Especially if the company is not near Rosenheim.

Semester	Modules	СР	CP per Semester
1	1 MG module (mandatory)	5	
	1 MA module (mandatory)	5	
	3 MV module (mandatory)	15	
	Other modules	5	30
2	Master project	12	
	1 MG module (mandatory)	5	
	1 MA module (mandatory)	5	
	1 MV module (mandatory)	5	
	Other modules	3	30
3	Other modules	5	
	Master thesis	25	30

If you plan to complete your thesis in one of the labs of the university or in a company near to Rosenheim, then you can follow the next plan:

Spring/Summer Term:

Lecture Period: March 15th - approx. July 7th.

Fall/Winter Term:

Lecture Period: October 1st - approx. January 20th.

The examination period in the winter semester is from about January 25th until February 15th, the examination period in the summer semester is typically from about July 5th until July 25th.

# 4 Remarks on Master 's project and Master thesis

### 4.1 Declaration of Originality/Eigenständigkeitserklärung

Note that some written documentation (master's project report, coursework) would need a declaration of originality placed immediately after the title page.

Hiermit bestätige ich, dass ich die vorliegende Arbeit selbständig verfasst und keine anderen als die angegebenen Hilfsmittel benutzt habe. Die Stellen der Arbeit, die dem Wortlaut oder dem Sinn nach anderen Werken (dazu zählen auch Internetquellen) entnommen sind, wurden unter Angabe der Quelle kenntlich gemacht.

I declare that I have authored this thesis independently, that I have not used other than the declared sources / resources, and that I have explicitly marked all material which has been quoted either literally or by content from the used sources.

Place, Date: \_\_\_\_\_

Signature: \_\_\_\_\_

Figure 3: Declaration of Originality

### 4.2 Electronic Workflow

The complete process of registration and submission of your thesis is supported by an electronic work- flow. Details can be found at studies-and-further-education

# 4.3 Guidelines for the preparation of final thesis at the Faculty of Engineering

Before writing your final thesis, consider the "Guidelines" 🗹

# 5 Important Notice

The module titles and module numbering are taken from the SPO 2019 rather than from the SPO 2016. We officially use these module titles and numbering in the curriculum as well from now on. The following changes are noted:

- MA07 has changed to MA06 (but still applies as MA07)
- MA05 has changed to MV16 (but still applies as MA05)
- MV13 has changed to MA05 (but still applies as MV13)
- MV16 has changed to MV13 (but still applies as MV16)
- MV17 has changed to MV14 (but still applies as MV17)
- MV18 has changed to MV15 (but still applies as MV18)

In the following Module descriptions in the field "Form of examination" the text "See SPO" is written. Please note that examinations for all modules are defined in the examination announcements, see "**Prüfungsankündigung**"

# 6 Module Descriptions

Module name	Module name Advanced Engineering Mathematics						
Number(s)	Abbreviation	Curriculum semester	ECTS				
MG01	AEngMaths	ING M1-3	5				
Responsible for the module	Lecturer(s)	Teaching form	SWS				
Prof. Dr. Schulze	Prof. Dr. Schulze	70% Lecture, 30% Exer- cises	4				
Form of examination	Module duration	Module rotation	Language				
See SPO	1 Semester	summer Semester	Englisch				
Total workload	= Presence	+ Self-study	+ Exercise preparation				
150 h	60 h	30 h	40 h				
+ Lab course	+ Exam preparation						
0 h	20 h						
Applicability of the module i	n the degree programme	25					
Semi-mandatory course in EN	G-Master						
Recommended prerequisites							
Multivariable calculus, ordinary differential equations, integral transforms							
Intended learning objectives							

- Knowledge of important PDE, their origin and fundamental knowledge of solution techniques
- Acquire the basic theory of the most important PDE (heat-/diffusion, wave- and laplace equation),
- Gain an overview of and insight in solution techniques for PDE (separation of variables, integral transforms, numerical solutions)

#### Content

Prerequisites and introduction to PDE

- Surface integrals and integral theorems (Gauss and Stokes theorem)
- Derivation of important PDE
- Boundary conditions
- Classical solution methods
  - Solution and analysis of the heat- /diffusion equation in one and three variables
  - Solution of the wave equation and laplace equation

Numerical methods - Finite differences:

- heat-/diffusion equation and the stability criterion, laplace equation and numerical solution of linear systems of equations
- Finite elements
- Case studies in Matlab/Octave or C

#### Material

Problem sheets and some lecture notes

- S.J. Farlow,: Partial Differential Equations for scientists and engineers, Dover Publications, Reprint, 1993
- W.A. Strauss: Partial Differential Equations. An Introduction, Wiley, 2. Edition, 2008

Module name	Electrodynamics							
Number(s)	Abbreviation	Curriculum semester	ECTS					
MG02	ElDyn	ING M1-3	5					
Responsible for the module	Lecturer(s)	Teaching form	SWS					
Prof. Dr. Norbert Seliger	Prof. Dr. Norbert Seliger	70% Lecture , 30% Exer- cises	4					
Form of examination	Module duration	Module rotation	Language					
See SPO	1 Semester	winter Semester	Englisch					
Total workload	= Presence	+ Self-study	+ Exercise preparation					
150 h	60 h	30 h	40 h					
+ Lab course	+ Exam preparation							
0 h	20 h							

Semi-mandatory course in ENG-Master

#### **Recommended prerequisites**

Mathematics (vector calculus and analysis), Electromagnetic field basics, Matlab/Octave

#### Intended learning objectives

Specific Goals:

The mathematical and physical principles of classical electrodynamics form the basis of all applications where the interaction of electromagnetic fields with technical systems is of importance, e.g. propagation of electromagnetic waves, antenna theory, electromagnetic compatibility (EMC) Learning Objectives:

- Fundamental understanding of electromagnetic field theory (static, quasi-stationary and non-stationary fields)
- Computation and analysis of static and time-dependent electromagnetic fields and their application in modern electronic systems
- Introduction to numerical methods and FEM software for the solution of practical electrodynamics problems

#### Content

- Dipole fields, multipole fields, Potential theory, Coulomb and Lorenz gauge, Maxwell capacitance matrix, Partial and loop inductance, Electromagnetic radiation (retarded potentials), Wave scattering
- Computational Electrodynamics: Method of Moments, Finite Difference Time Domain, Finite Element
  Method
- Analytical Solution of Laplace equation, e.g. by Fourier series

#### Material

Lecture notes, worksheets available as download files

- H. Henke: Elektromagnetische Felder: Theorie und Anwendung, Springer, 2003
- J. D. Jackson: Classical Electrodynamics, Wiley, 3. Edition, 1998
- K. W. Kark: Antennen und Strahlungsfelder: Elektromagnetische Wellen auf Leitungen, im Freiraum und ihre Abstrahlung, Vieweg+Teubner, 2011
- M. N. O. Sadiku: Numerical Techniques in Electromagnetics, CRC Press, 2. Edition, 2000
- M. N. O. Sadiku: Elements of Electromagnetics (Oxford Series in Electrical and Computer Engineering), Oxford University Press, 2006
- D. J. Griffiths: Elektrodynamik, Eine Einführung, Pearson, 3., aktualisierte Auflage, 2011

Module name	Statistics					
Number(s)	Abbreviation	Curriculum semester	ECTS			
MG04	Statistics	ING M1-3	5			
Responsible for the module	Lecturer(s)	Teaching form	SWS			
Prof. Dr. Schmiedt	Prof. Dr. Schmiedt	70% Lecture , 30% Exer- cises	4			
Form of examination	Module duration	Module rotation	Language			
See SPO	1 Semester	winter Semester	Englisch			
Total workload	= Presence	+ Self-study	+ Exercise preparation			
150 h	60 h	30 h	40 h			
+ Lab course	+ Exam preparation					
0 h	20 h					

Semi-mandatory course in ENG-Master

#### **Recommended prerequisites**

Knowledge of mathematical fundamentals

#### Intended learning objectives

Specific Goals:

Knowledge of the various statistical methods and a fundamental knowledge of probability calculus. Learning Objectives:

- Identify stochastic / statistical aspects in every-day processes and issues, especially in technical and economic processes and issues; Gain a broad overview of basic descriptive and explorative methods of statistical data analysis and the possibilities resp. limits of its application.
- Acquire the foundations of probability theory and application of central inductive statistical methods.
- Be able to perform independently data analysis and to apply statistical methods using current statistics software (R). Knowledge and integration of the functionalities and features of popular statistics software packages; Gain the ability to independently acquire stochastic / statistical methods, to evaluate them critically and to implement them in practice using statistics software.

Content
I. Applied Statistics
introduction
<ul> <li>descriptive and explorative statistics</li> </ul>
univariate analysis
multivariate analysis
inductive statistics
point estimation
<ul> <li>interval estimation</li> </ul>
<ul> <li>testing of hypotheses</li> </ul>
linear model
II. Principles of probability calculus
III. Statistics software: Introduction to data analysis with R

- IV. Tutorial assignments
  - theory and methods
  - statistics software (R)

#### Material

Lecture notes, exercise problem descriptions, R sample programs, demonstration of program results

- P. Billingsley: Probability and Measure. Anniversary Edition, Wiley, 2012
- S. M. Ross: Introduction to Probability and Statistics for engineers and scientists, Academic Press, 4. Edition, 2009
- J. Tukey: Exploratory Data Analysis, Addison-Wesley, 1977
- W. N. Venables: An Introduction to R, 2014, http://www.cran.r-project.org/doc/manuals/R-intro.pdf

Module name	Fluid Mechanics		
Number(s)	Abbreviation	Curriculum semester	ECTS
MG05	FluidMec CFD	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. F. Buttinger	Prof. Dr. F. Buttinger, Prof. Dr. C. Schäfle	70% Lecture , 30% Exer- cises	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	30 h	40 h
+ Lab course	+ Exam preparation		
0 h	20 h		

Semi-mandatory course in ENG-Master

#### **Recommended prerequisites**

none

#### Intended learning objectives

Specific Goals:

The course Fluid mechanics provides a basic introduction in fluid mechanics in theory and practice. Students gain competence in analytical problem understanding and enhance their problem solving capabilities in experiments and with numerical methods. In the computer exercises "CFD-simulations" students improve their skills by using modern computational fluid dynamics (CFD) software programs and they will be able to analyze complex fluid dynamics problems

#### Content

Fluid mechanics of real flows Fluid mechanics of compressible non-viscous fluids Fluid mechanics of viscous fluids Introduction to CFD simulation Simulation of compressible and incompressible fluids Laboratory experiments and validation of CFD results

#### Material

Exercise problem descriptions, sample programs, demonstration of program results

- G. Junge: Einführung in die technische Strömungslehre, Hanser, 2. Auflage, 2015
- H. Kuhlmann: Strömungsmechanik, Pearson, 2. Auflage, 2014
- R. Schwarze: CFD-Modellierung: Grundlagen und Anwendungen bei Strömungsprozessen, Springer Vieweg, 2012

Applied numerical methods		
Abbreviation	Curriculum semester	ECTS
ANM	ING M1-3	5
Lecturer(s)	Teaching form	SWS
Prof. Dr. F. Riß, Prof. Dr. F. King	100% Lecture	4
Module duration	Module rotation	Language
1 Semester	winter term	English
= Presence	+ Self-study	+ Exercise preparation
30 h	30 h	30 h
+ Exam preparation		
30 h		
	Abbreviation ANM Lecturer(s) Prof. Dr. F. Riß, Prof. Dr. F. King Module duration 1 Semester = Presence 30 h + Exam preparation	AbbreviationCurriculum semesterANMING M1-3Lecturer(s)Teaching formProf. Dr. F. Riß, Prof. Dr. F. King100% LectureModule durationModule rotation1 Semesterwinter term= Presence+ Self-study30 h30 h

Technical elective course in ENG-Master

#### **Recommended prerequisites**

- Engineering mechanics (statics, strength of materials, dynamics)
- Basic knowledge in machine dynamics
- Mathematic basics (matrix/vector calculus, differential equations)

#### Intended learning objectives

#### Specific Goals

Mechanical engineering and CAE tools have a close link to applications, but do not provide any further information about the methods necessary in the background to solve the related engineering problems (every tool is a sort of 'black box'). On the other hand, classical engineering mathematics is marked with proofs, abstract thinking and no link to any engineering application.

Learning Objectives

Acquire the ability to apply methods of numerical mathematics to solve mechanical problems i.a. form the field of machine dynamics and get a basic understanding of the underlying numerical methods.

#### Content

- Coordinate transformations,
- numeric matrix calculus and eigenvalue / eigenvector problems,
- solution of higher-dimensional linear and non-linear systems of equations (i.a. from the field of mechanic frame structures),
- numerical solution of problems from machine dynamics or multibody systems (i.a. ordinary differential equations, oscillations of rigid body systems).

#### Material

Lecture notes, hardcopies and/or PDF download files. MATLAB m-files for lab course.

- J. Hoffmann: MATLAB und SIMULINK Beispielorientierte Einführung in die Simulation dynamischer Systeme, Addison-Wesley, 1999
- H. Kerkele, R. Pittschellis: Einführung in die Getriebelehre, Teubner Verlag, 1998
- H. Ulbrich: Maschinendynamik, Teubner Verlag, 1996

Module name	Real-Time Systems		
Number(s)	Abbreviation	Curriculum semester	ECTS
MA01	RTSys	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. B. Mysliwetz	Prof. Dr. B. Mysliwetz	50% Lecture, 50% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer term	English
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	15 h	h
+ Lab course	+ Exam preparation		
60 h	15 h		

**Engineering Sciences Master** 

#### **Recommended prerequisites**

- Working principles of microprocessors (IO, interrupts, stack).
- Programming experience in a blockstructured high level language, preferably ANSI C or C++.
- Basic knowledge of structure and working principles of a 'general purpose' operating system.
- Fundamental knowledge of the functional units of a personal computer.
- Fundamentals of control theory.

#### Intended learning objectives

Specific Goals:

• To enable students to design and implement software for real-time applications

Learning Objectives:

- Understand the mechanisms and problems associated with real- time applications
- Apply real-time software design rules
- Know the working principles and utilize the services of real-time operating systems, Realize the advantages of using real-time operating systems

Content
Part I
<ul> <li>Real-Time Software Design and Real-Time Operating Systems (Mysliwetz) Technical terms and defini- tions;</li> </ul>
<ul> <li>examples of embedded real-time systems; real-time operating system concepts; processes, threads, tasks; scheduling principles; real-time software design;</li> </ul>
<ul> <li>rate-monotonic scheduling approach; reentrant code; semaphores, mutual exclusion, shared re- sources; synchronization mechanisms; deadlocks;</li> </ul>
• priority inversion; interprocess communication, overview of commercial real-time operating systems; practical laboratory exercises.
Lab (Part I)
<ul> <li>Processes and Threads under Windows; Analysis of Fundamental Real- Time Properties of Windows on a PC;</li> </ul>
<ul> <li>implementing a step motor control application with the real-time kernel uC/OS on an ARM Cortex-M based microcomputer;</li> </ul>
<ul> <li>application of semaphores as a mutual exclusion mechanism while accessing shared resources, effect of priority inversion.</li> </ul>
Part II
<ul> <li>PC-based Real-Time Control Systems (Schittenhelm) Real-time applications based on personal com- puters:</li> </ul>
• requirements, hardware and software design, overview and comparison of commercial PC-based systems.
Lab (Part II)
<ul> <li>PC-based real-time systems via OPC-servers;</li> </ul>
<ul> <li>Windows-CE development environment;</li> </ul>
<ul> <li>real-time programming under VxWorks.</li> </ul>
Recommended literature
Lecture notes, worksheets and lab-class problem descriptions available as PDF download files
<ul> <li>Labrosse, J. J: MicroC/OS-II - The Real-Time Kernel, CMP Books, 1999</li> </ul>
<ul> <li>Tanenbaum, A. S.: Modern Operating Systems, Prentice Hall, 1992</li> </ul>
<ul> <li>Brause, R.: Betriebssysteme - Grundlagen und Konzepte, Springer, 2001</li> </ul>
<ul> <li>Iwanitz, F., Lange, J.: OPC Fundamentals, Implementation and Application, Hüthig-Verlag, 2006</li> <li>Stallings, W.: Operating Systems: Internals and Design Principles, Prentice Hall, 2014</li> </ul>

Module name	Integrated Circuit System Design and Test			
Number(s)	Abbreviation	Curriculum semester	ECTS	
MA02	ICSysDT	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. M. Versen	Prof. Dr. M. Versen	50% Lecture, 50% Lab course	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	summer term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	60 h	15 h	h	
+ Lab course	+ Exam preparation			
60 h	15 h			
Applicability of the module i	Applicability of the module in the degree programmes			
Semi-mandatory course in EN	Semi-mandatory course in ENG-Master			
Recommended prerequisites				
<ul> <li>Familiarity with digital logic and switching circuits;</li> <li>basic knowledge of a high level programming language.</li> </ul>				

#### **Intended learning objectives**

Specific Goals:

Part I:

To enable students to design complex digital circuits (ASICS or FPGAs) and systems using architecture optimization at RTL level, different synthesis steps and system simulation

Part II:

To enable students to verify and test IC systems and to use test system

Learning Objectives:

Part I:

- Understanding the fundamentals of digital VLSI (or SoC) circuit design methodology.
- Optimizing architecture design at RTL level using equivalent transforms for combinational and sequential computations
- Design digital VLSI (or SoC) circuits using appropriate design tools to determine and optimize a RTL level architecture, to verify the model behavior by simulation and to synthesize the model into a FPGA.

Part II:

- Understand the fundamental problems associated with fail observation and analysis.
- Use of test systems and design for test methods to ensure system debug and product engineering

# Content

#### Part I:

- Design of Digital Integrated VLSI Circuits Design methodology: modelling behaviour and structure using different levels of abstraction. Design flow, synchronous design.
- Architecture design and optimization at RTL level: Data dependency graph, isomorphic architecture, equivalent transforms for combinational computations, equivalent transforms for non-recursive sequential computations, unfolding of recursive sequential loops for LTI and linear time variant systems.

#### Part II:

• Test of Integrated Systems: Basic Function of Integrated Circuits, Failure and Defect Models, Observing and Detecting Failures, Fundamentals of Digital Test, Hardware Test Setups.

#### Material

- Part I: Lecture notes, problem sheets and lab-class problem descriptions
- Part II: Problem sheets and lab-class problem descriptions

- Lecture notes, problem sheets and lab-class problem descriptions, Problem sheets and lab-class problem descriptions
- H. Kaeslin: Digital Integrated Circuit Design, Cambridge University Press, 2008
- J. Segura, C. F. Hawkins: How it Works, How it Fails, IEEE Press, 2004
- -: Training Tutorial of the Hilevel Griffin System, Hilevel Technology Inc., 2005

Module name	Mixed Signal Systems		
Number(s)	Abbreviation	Curriculum semester	ECTS
MA03	MixSigSys	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. F. Stubenrauch	Prof. Dr. F. Stubenrauch	50% Lecture, 50% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer term	English
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	15 h	h
+ Lab course	+ Exam preparation		
60 h	15 h		
Applicability of the module in the degree programmes			
Semi-mandatory course in ENG-Master			
Recommended prerequisites			
Good knowledge of the representation of continuous and time discrete signals in the time and fre-			

- Good knowledge of the representation of continuous and time discrete signals in the time and frequency domain;
- fundamentals of digital signal processing, analogue and digital circuit design.

#### Intended learning objectives

Specific Goals:

- To enable students to design mixed signal systems in a professional manner with respect to the properties of real world data converters Assess the properties of data converters as given in the corresponding data sheets in order to select appropriate components for a mixed signal application
- Evaluate the properties of data converters and mixed signal systems by measurement and hardware characterization
- To enable students to design mixed signal systems in a professional manner with respect to the properties of real world data converters

Learning Objectives:

- Understand the fundamental problems associated with analogue to digital and digital to analogue conversion in real world mixed signal systems
- Assess the properties of data converters as given in the corresponding data sheets in order to select appropriate components for a mixed signal application
- Evaluate the properties of data converters and mixed signal systems by measurement and hardware characterization

#### Content

Fundamentals of data conversion, discrete and fast Fourier transform including the use of windows, analogue and quantization noise, voltage references, static and dynamic properties of data converters, fast ADC and DAC architectures, mixed signal design guidelines

#### Material

Book like lecture notes and problem sheets including detailed solutions

- Book like lecture notes and problem sheets including detailed solutions
- M. J. Demler: High Speed Analog to Digital Conversion, Academic Press, 1991
- D. F. Hoeschele: Analog to Digital and Digital to Analog Conversion Techniques, Wiley, 1994
- W. Kester et al.: High Speed Design Techniques, Analog Devices Inc., 2010 (http://www.analog.com/en/technical-documentation/resources/index.html)
- W. Kester et al.: Mixed Signal and DSP Design Techniques, Analog Devices Inc., 2009 (http://www.analog.com/en/technical-documentation/resources/index.html)
- R. A. Pease: Troubleshooting Analog Circuits, Newnes, 1991
- H. Zumbalen: Linear Circuit Design Handbook, Analog Devices, 2008
- -: Training Tutorial of the Hilevel Griffin System, Hilevel Technology Inc., 2005

Selected Topics in Assembly Technology		
Abbreviation	Curriculum semester	ECTS
AssemTe	ING M1-3	5
Lecturer(s)	Teaching form	SWS
Prof. Dr. C. Meierlohr	60% Lecture, 40% Exer- cise	4
Module duration	Module rotation	Language
1 Semester	winter term	English
= Presence	+ Self-study	+ Exercise preparation
40 h	40 h	20 h
+ Exam preparation		
30 h		
	Abbreviation         AssemTe         Lecturer(s)         Prof. Dr. C. Meierlohr         Module duration         1 Semester         = Presence         40 h         + Exam preparation	AbbreviationCurriculum semesterAssemTeING M1-3Lecturer(s)Teaching formProf. Dr. C. Meierlohr60% Lecture, 40% ExerciseModule durationModule rotation1 Semesterwinter term= Presence+ Self-study40 h40 h

Semi-mandatory course in ENG-Master

#### **Recommended prerequisites**

Knowledge in assembly and manufacturing processes and assembly organization

#### Intended learning objectives

Specific Goals:

• Have in-depth knowledge in selected joining processes, in using technical equipment for part supply and in applying state-of-the-art methods for planning assembly systems

Learning Objectives:

- Have in-depth knowledge in selected joining techniques and processes
- Have in-depth knowledge in selected technologies and equipment for assembly
- Be able to carry out the design of assembly systems with special attention to state-of-the-art strategies and planning methods
- Have knowledge about and be able to optimize existing assembly systems

#### Content

- Bonding with adhesives: material-fit based assembly
- Design for assembly
- Handling processes and equipment for automated assembly
- Use of 3D-human-simulation for assembly planing
- Hybrid assembly: human-robot-collaboration
- Manual assembly: worker assistance
- System design with lean manufacturing

#### Material

Lecture notes and lab-class problem descriptions

- Lecture notes,
- S. Hesse: Grundlagen der Handhabungstechnik, Carl Hanser, 4. Auflage, 2016
- T. Jüntgen: Klebtechnik klebgerechte Konstruktionen und Anwendungen in der Praxis., Vogel Communications Group, 1. Auflage, 2018
- B. Lotter: Montage in der industriellen Produktion, Springer, 2. Auflage, 2012
- G. Spur: Handbuch Fügen, Handhaben und Montieren, Carl Hanser, 2013
- A. Wolf: Grippers in Motion The Fascination of Automated Handling Tasks, Carl Hanser, 2018

Module name	Model-Based Development		
Number(s)	Abbreviation	Curriculum semester	ECTS
MA05	MBD	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. F. Perschl	Prof. Dr. F. Perschl	75% Lecture, 25% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer term	English
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	45 h	30 h	15 h
+ Lab course	+ Exam preparation		
15 h	45 h		

Semi-mandatory course in ENG-Master

#### **Recommended prerequisites**

Basic knowledge of Matlab/Simulink/Stateflow; Basic knowledge of control theory

#### Intended learning objectives

Specific Goals:

- In this lecture students will get profound knowledge about many aspects of model based development of embedded systems and state-of-the-art development methods in various industries like automotive, aerospace and consumer industries.
- Also, the students will learn to apply basic aspects of modelling and simulating dynamic systems with TheMathworks tool chain.
- Furthermore they will learn how to use the dSpace tool chain for rapid control prototyping and code generation for embedded systems.

Learning Objectives:

- Students will know and be able to use modern software development methods for embedded systems.
- Students will be able to solve problems in the field of control of mechatronic, mechanical or electronic systems with the help of simulation, rapid control prototyping and deploying to real hardware.
- Students will learn to use Mathworks and dSpace tools.

#### Content

- Definition and basics of model based development
- Basics on modelling dynamic systems with Simulink
- dSPACE tool chain (RTI, ControlDesk, Hardware)
- Aspects of real-time programming / multivariate control
- Modelling of discrete states with Stateflow
- Advanced modelling techniques

#### Material

Lecture notes

- A. Angermann, M. Beuschel, M. Rau, U. Wohlfarth: Matlab Simulink Stateflow, De Gruyter Oldenbourg, 10. Auflage, 2020
- H. Lutz, W. Wendt: Taschenbuch der Regelungstechnik mit Matlab und Simulink, Europa Lehrmittel, 12. Auflage, 2021
- TheMathworks: Matlab documentation
- dSpace: HelpDesk
- Prof. Dr.-Ing. Franz Perschl: Model-Based Development, Lecture notes
- Prof. Dr.-Ing. Franz Perschl: Model-Based Development, Lab Course descriptions

Module name	Materials from Renewable Resources			
Number(s)	Abbreviation	Abbreviation Curriculum semester		
MA06	MatRenew	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. J. Schroeter	Prof. Dr. J. Schroeter	50% Lecture, 50% Lab course	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	summer term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	60 h	15 h	h	
+ Lab course	+ Exam preparation			
60 h	15 h			
Applicability of the module in the degree programmes				

Semi-mandatory course in ENG-Master

# **Recommended prerequisites**

Chemistry; Material Science

# Intended learning objectives

Specific Goals:

• Goals Provide knowledge about materials, whose biomass feedstocks are provided by nature annualy. Learning Objectives:

• Learning Objectives Definitions History of mankind's use of materials from renewable resources (MFRR) Present impact Survey of materials

### Content

- Statutes, standards, guidelines, certification History of mankind's use of MFRR (wood, natural fibres, leather, rubber, colourants)
- Present impact for the environment and for sustainable feedstock supply Survey of materials available (plastics/ non-plastics/ additives)
- Life cycle analysis

## Material

Lecture notes, worksheets available as download files

- D. Kaplan: Biopolymers from renewable resources, Springer, 1998
- T. Scheper (ed.): Biopolyesters. Advances in biochemical engineering/ Biotechnology. Vol. 71., Springer, 2001
- H. Endres, A. Siebert-Raths: Technische Biopolymere, Hanser, 2009
- D. Fengel, G. Wegener: Wood: Chemistry, Ultrastructure, Reactions, de Gruyter, 1984
- M. Belgacem, A. Gandini: Monomers, Polymers and Composites from Renewable Resources, Elsevier, 2008

Module name	Microelectronics			
Number(s)	Abbreviation Curriculum semester		ECTS	
MF01	MicroEl	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. Popp	Prof. Dr. Popp	50% Lecture, 50% Lab course	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	summer term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	60 h	15 h	h	
+ Lab course	+ Exam preparation			
60 h	15 h			

Technical elective course in ENG-Master

### **Recommended prerequisites**

- Working principles of semiconductor devices.
- DC- and AC-description of MOS- and bipolar-devices.
- Basic familiarity with SPICE-modelling.

### Intended learning objectives

Enable students to understand the principles of full custom design and fabrication of integrated circuits

# Content

Lecture:

- Semiconductor technology (layer growth, doping, masking, mounting).
- MOS- and BIP- Circuit integration, layout-rules, dimensioning with typical examples.

Lab class:

- On-wafer measurements of MOSand BIP-devices and circuits.
- Electrical characterisation, SPICE-parameter extraction.
- Mounting and bonding of a small IC.
- Layout exercises.
- SPICE-simulations.

- N. Weste, K. Eshragian: Principles of CMOS VLSI Design, Addison Wesley, 1994
- S. M. Sze: VLSI Technology, John Wiley, 1990

Module name	Applied Didactics			
Number(s)	Abbreviation	Curriculum semester	ECTS	
MF04	-	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. DrIng. F. Perschl	dependent on module	100% Tutorial	-	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	summer term / winter term	German or English, in agreement with the re- sponsible professor / teacher	
Total workload	= Presence	+ Self-study	+ Exam preparation	
150 h	150 h	h	h	
Annlieshility of the module in the degree programmer				

Technical elective course in ENG-Master

### Recommended prerequisites

- Excellent professional skills of the subjects, the student has to teach.
- This course 'Applied Didactics' can be chosen only in agreement with the professor / teacher, who is responsible for lab class or exercise.

### Intended learning objectives

A deeper understanding of selected basic engineering topics ('learning by teaching') and of didactic concepts in engineering education.

### Content

Work as a tutor, supervising students in lab courses or exercises. (Number of ECTS-Points may vary from 3 to 5 and depends on the necessary workload between 90 and 150 hours.)

### Recommended literature

• Depends on selected course for tutorial

Module name	Electronic Packaging and Manufacturing				
Number(s)	Abbreviation	Abbreviation Curriculum semester			
MF10	MicroPack	ING M1-3	5		
Responsible for the module	Lecturer(s)	Teaching form	SWS		
Prof. Dr. M. Winter	Prof. Dr. M. Winter	80% Lecture, 10% Exer- cises, 10% Lab course	4		
Form of examination	Module duration	Module rotation	Language		
See SPO	1 Semester	winter term	English		
Total workload	= Presence	+ Self-study	+ Exercise preparation		
150 h	50 h	30 h	20 h		
+ Lab course	+ Exam preparation				
10 h	40 h				

Technical elective course in ENG-Master

### **Recommended prerequisites**

Knowledge of analysis and design of analog circuits.

### Intended learning objectives

Specific Goals

Students shall get an overview and understanding about packagaging technologies used for electronic devices as ICs and sensors and the impact of each technology on the system performance and reliability. Furthermore the students should be enabled to integrate electronic devices on system level (second-level assembly).

Learning Objectives

- Understand basics of material science involved in electronic packaging with focus on reliability
- Common technologies for mounting integrated circuits and sensor chips on carriers and for providing electrical interconnections.
- Technologies for substrate configuration, component assembly technology and encapsulation including relevant application examples from state-of-the-art development for consumer and automotive products like MEMS sensors (pressure sesors, gas sensors, microphones).
- The students should be able to identify and to assess the interdependencies between chip design, miniaturization issues, system performance and packaging technology.
- Understanding of common failure modes and method for defect analysis (X-ray, CT-scan, ultrasonic microscope, mechanical grinding)

Challenges and definitions of microelectronics packaging, IC and MEMS sensors backend manufacturing processes, first-level packaging:

- Integrated circuit packaging, sensor packaging and interconnection
- Lead frames, die bonding
- Wire bonding
- Flip Chip Technology (FC)
- Chip Size Packages (CSP)
- Wafer Bonding (WB)
- Through Hole Technology (THT)
- Area array packages
- Ball Grid Arrays (BGA)
- Substrates: Organic substrates, Single and multilayer printed circuit boards, Multilayer cofired ceramic technology (HTCC and LTCC)
- Polymers
- Encapsulation: Molding, Glob Top
- Second-level packaging: board assembly processes
- Surface Mount Technology (SMT)
- Third level: Interconnects and switches
- basics of involved material science
- manufacturing processes

### Material

Lecture notes, multimedia presentations

- R. Tummala: Fundamentals of Microsystem Packaging, McGraw-Hill, 2. Edition, 2019
- C. Harper: Electronic Packaging and Interconnection Handbook, McGraw-Hill, 4. Edition, 2004

Module name	Satellite Navigation			
Number(s)	Abbreviation Curriculum semester		ECTS	
MF12	SatNav	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. Holger Stahl	Dr. Hans L. Trautenberg	50% Lecture, 50% Exer- cises	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	winter term	English	
Total workload	= Presence	+ Self-study	+ Exam preparation	
150 h	30 h	60 h	30 h	

Technical elective course in ENG-Master

#### **Recommended prerequisites**

- Basic linear algebra, analysis and statistics.
- Basics of electrodynamics (wave propagation).
- Proficiency in a programming language to solve homework problems (mostly linear algebra problems)

### Intended learning objectives

#### Specific Goals

To enable students to assess the applicability of satellite navigation for a given problem Learning Objectives

- Understand the principles of satellite navigation
- Know the limitations of satellite navigation

### Content

- History of satellite navigation, positioning methods, description of orbits, range measurements with CDMA techniques, signal propagation in ionosphere and troposphere,
- multi path and interference problems, user equivalent range error budget and link budgets, system architecture of satellite navigation systems, GPS overview, Galileo overview,
- integrity of position solutions, integrity of navigation systems, implementation of navigation algorithms.

### Material

Lecture notes

- E. D. Kaplan: Understanding GPS Principles and Applications, Artech House Publisher, 3. Edition, 2017
- B. W. Parkinson, J. J. Spliker: Global Positioning System: Theory and Applications, American Institute of Aeronautics and Astronautics, 1996
- G. Strand, K. Borre: Linear Algebra, Geodesy, and GPS, Willesly-Cambridge Press, 1997
- B. Hofmann-Wellenhof, H. Lichtenegger, J. Collins: GPS Theory and Practice, Springer, 5. Edition, 2012

Module name	Power Electronic Circuit Design			
Number(s)	Abbreviation	Curriculum semester	ECTS	
MF14	PowerElec	ING M1-3	3	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. N. Seliger	Prof. Dr. N. Seliger	70% Lecture, 30% Exer- cises	2	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	summer term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
90 h	30 h	15 h	15 h	
+ Lab course	+ Exam preparation			
0 h	30 h			

Technical elective course in ENG-Master

### **Recommended prerequisites**

Knowledge in power electronics, electrical circuits, semiconductor devices, Python/LTSPICE basics

### Intended learning objectives

• Design of complex power electronic circuits based on specifications. Ability to select the proper topology and calculate and simulate (Python, LTSPICE) voltage and current transients in power semiconductor elements and passive components. Layout rules for power electronic circuits. Cooling solutions, thermal management. Interfacing with digital signal processing.

#### Content

- Electrical Design: Topology Selection, Circuit Design, Losses in Power Semiconductors, Power Passives (Inductors, Transformers, Capacitors), Simulation (Python, LTSPICE), Layout, Isolation Coordination
- Thermal Design: Thermal Impedance, Thermal Management, Reliability Issues, Case studies and Lab experiments

#### Material

Lecture notes, worksheets available as PDF downloads

- N. Mohan: Power Electronic Circuits, Wiley, 2003
- R. Erickson: Fundamentals of Power Electronics, Springer, 3. Edition 2020
- W. Yang: Circuit Systems with MatLab and PSPICE, Wiley, 2008
- I. Batarseh: Power Electronic Circuits, Wiley, 2. Edition, 2018

Module name	RF and Microwave Systems			
Number(s)	Abbreviation Curriculum semester		ECTS	
MF20	RFSys	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. P.S.H. Leather	Prof. Dr. P.S.H. Leather	50% Lecture, 50% Exer- cises	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	winter term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	30 h	30 h	65 h	
+ Lab course	+ Exam preparation			
0 h	25 h			

Technical elective course in ENG-Master

### **Recommended prerequisites**

Knowledge in power electronics, electrical circuits, semiconductor devices, Python/LTSPICE basics

### Intended learning objectives

- 1. Develop an overall picture of radio and microwave systems, primarily for communications.
- 2. Understand performance requirements and how they relate to system specifications.
- 3. Learn about various transceiver architectures, their merits and costs.
- 4. Derive system specifications from wireless communication standards.
- 5. Calculate an end-to-end link budget, develop a level plan and create system-level behavioural models.

- 1. Modulation, Transmitters and Receivers Receiver, transmitter and transceiver architectures RF signals Analogue and digital modulation Interference and distortion Early receiver technology Modern transmitter architectures Modern receiver architectures
- 2. Antennas and the RF Link RF antennas Radiation from a current filament Resonant antennas Travelingwave antennas Fundamental antenna parameters The RF link Radio link interference
- 3. RF Systems Broadcast, simplex, duplex, diplex and multiplex Cellular communications Multiple access schemes Spectrum efficiency Cellular phone systems Generations of radio 4G, fourth generation radio: beyond 3G and LTE family 5G, fifth generation radio: beyond 4G

### Material

The course is based mainly on reference A, in particular chapters 2-4. Additional material may also be sourced from references B-G. Students should be able to derive their notes from course lectures.

- M. Steer: Microwave and RF Design, Volume 1: Radio Systems, NC State University, 3. Edition, 2019
- H. De Los Santos: Radio Systems Engineering, Springer, 2015
- W. Egan: Practical RF System Design, Wiley, 2003
- C. Bowick: RF Circuit Design, Newnes, 2007
- J. B. Hagen: Radio-Frequency Electronics, Cambridge, 1996
- K. M. Gharaibeh: Non-linear Distortion in Wireless Systems, Wiley, 2012
- L. Smaïni: RF Analog Impairments Modeling for Communication Systems Simulation, Wiley, 2012
- E. McCune: Practical Digital Wireless Signals, Cambridge, 2010

Module name	Kalman Filtering in Control Systems and Communications Applications			
Number(s)	Abbreviation	Curriculum semester	ECTS	
MF22	Kalman	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. B. Mysliwetz, Prof. Dr. M. Stichler	Prof. Dr. B. Mysliwetz, Prof. Dr. M. Stichler	25% Lecture, 75% Lab course	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	winter term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	15 h	30 h	45 h	
+ Lab course	+ Exam preparation			
30 h	30 h			
Applicability of the module in the degree programmes				

Technical elective course in ENG-Master

### **Recommended prerequisites**

- Familiarity with MATLAB and C (or C++) programming.
- Course MV01 Advanced Control Systems is strongly recommended.
- Passing of assessment test is required for admission.

### Intended learning objectives

### Specific Goals

Enable students to understand the working principles and application areas of recursive estimation methods and to design and implement numerically efficient and stable algorithms for state and parameter estimation. Practial implemementation and analysis is done within a lab project Learning Objectives

- Know application areas of state and parameter estimation approaches
- Understand central working principles and algorithms of recursive estimation methods
- Be aware of potential numerical problems and the computational load of different mathematical formulations of KF algorithms
- Gain hands-on application experience in KF design, filter tuning and embedded implementation

- Introduction Background, Motivation and Application Fields of Kalman Filtering
- Mathematical Fundamentals Matrix Algebra Basics, Linear Systems Theory, Discretization
- Probability Theory Fundamentals Random Variables, Stochastic Processes, White Noise
- State Space Model of a Dynamic System Continuous-Time vs. Discrete Time, State Observer, Observability
- Least Squares Estimation
- Propagation of States and Covariances
- The Discrete-Time Kalman Filter
- Alternate Filter Formulations Factorization, Square Root Filters, Nonlinear/Extended Kalman Filter
- Special Topics Resolving Numerical/Stability Problems, Filter Tuning
- Practical Lab Projects/Exercises e.g.: Positionand Motion-Estimation from Image Pro- cessing Data, Carrier Phase Recovery in a Receiver/Demodulator, Position- and Motion- Estimation for Inertial Navigation

# Material

Lecture notes, worksheets and lab-class problem descriptions available as PDF download files

- D. Simon: Optimal State Estimation. Kalman, H Infinity, and Nonlinear Approaches, Wiley, 2006
- B. P. Gibbs: Advanced Kalman Filtering, Least-Squares and Modeling: A Practical Handbook, Wiley, 2011

Module name	Design of Materials				
Number(s)	Abbreviation Curriculum semester ECTS				
MF23	DoM	ING M1-3	5		
Responsible for the module	Lecturer(s)	Teaching form	SWS		
Prof. Nicole Strübbe	Prof. Nicole Strübbe	66% Lecture, 33% Lab course	3		
Form of examination	Module duration	Module rotation	Language		
See SPO	1 Semester	winter term	English		
Total workload	= Presence	+ Self-study	+ Exercise preparation		
150 h	30 h	20 h	h		
+ Lab course	+ Exam preparation				
60 h	40 h				
Applicability of the module in the degree programmes					
Technical elective course in ENG-Master					
Recommended prerequisites					

Basic course in polymer chemistry and extrusion

# Intended learning objectives

Specific Goals

The students should learn how to design/achieve specific needed material properties, e.g. corrosion protection, scratch resistance, low shrinkage in thermoplastics, elastomers as well as in paints and coatings. Learning Objectives

To gain the knowledge and competence how to use fillers and additives in plastics or how to create material combinations (plastic - plastic, wood - plastic, metal - plastic, etc) to achieve enhanced material/composite properties.

- Definition of terms: additives, pigments, fillers
- Additives in General\*Polymer Compounds
- Fillers: Classification of Fillers, Particle morphology of Fillers, Fillers and their function, Rules of Mixtures, Effect of Filler, Form of Filler, Dispersing and Grinding, Interaction between particles
- Methods for particle incorporation
- Extrusion
- Dissolver
- Triple roll mill
- High Speed agitator ball mill
- Application examples and recipes in thermoplastics, paints and coatings and elastomers
- Methods for testing specific filler properties e.g. color, oil absorption;
- Methods for testung specific application properties e.g. scratch resistance, corrosion protection;

### Material

Creation of own extruder screw configuration Lecture notes, worksheets and lab-class problem descriptions available as PDF download files

- Ceresana: Füllstoffe, Market Study, 2016
- J. C. J. Bart: Additives In Polymers: Industrial Analysis And Applications, Wiley, 2005
- D. Gysau: Füllstoffe, Vincentz Network, 3. überarbeitete Auflage, 2014
- P. Eyerer, T. Hirth, P. Elsner: Polymer Engineering, Springer, 2008
- M. Xanthos: Functional Fillers for Plastics, Wiley, 2. Edition, 2010
- D. Walter, Deutsche Forschungsgemeinschaft (DFG): Nanocomposites: Primary Particles Agglomerates – Aggregates, Wiley, 2013
- J. Winkler: Dispergieren von Pigmenten und Füllstoffen, Vincentz Network, 2010
- Hoffmann Mineral GmbH: www.hoffmann-mineral.com

Module name	Ceramics and other Sintering materials			
Number(s)	Abbreviation	Abbreviation Curriculum semester EC		
MF24	Ceramics	ING M1-3	3	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. Müller	Prof. Dr. Müller	50% Lecture, 50% Lab course	2	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	winter term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
90 h	15 h	15 h	15 h	
+ Lab course	+ Exam preparation			
15 h	30 h			
Applicability of the module i	n the degree programme	?S		
Technical elective course in EN	IG-Master			
Recommended prerequisites				
Intended learning objectives				
Enable students to understand the specific properties and production methods of ceramic materials and the				

resulting different appications

#### Content

- powders: properties and production methods
- feedstock composition
- forming technologies
- sintering
- mechanical properties: KIc, Weibull-Statistics, life-time prediction
- oxide-ceramics
- non-oxide-ceramics
- functional ceramics
- lab-course: manufacturing of ceramics according different methods, determination of properties

Module name	Experimental modeling and simulation			
Number(s)	Abbreviation	Curriculum semester	ECTS	
MF30	ExModSim	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. Zentgraf	Prof. Dr. Zentgraf	100% Lecture	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	summer term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	60 h	0 h	15 h	
+ Lab course	+ Exam preparation			
60 h	15 h			

Technical elective course in ENG-Master

### **Recommended prerequisites**

no formal Prerequisites, but recommendations are from mathematics linear differential equations, Laplace transformation, vector algebra and MATLAB/Simulink

### Intended learning objectives

Specific Goals

- methods to describe physical systems mathematically,
- coding the methods into MATLAB/Simulink,
- checking of program inputs and outputs

Learning Objectives

- modelling of physical systems applied to real simple and complcated systems,
- self-coding of the methods from bottom up and evaluating of results (no click-and-look usage of existing programs)

- Principals of physical modelling,
- experimental meodelling methods,
- coding of the methods,
- checking of the methods,
- application of the methods on real, non-trivial systems

# Material

Lecture notes

### Recommended literature

• J. Crassidis, J. Junkins: Optimal Estimation of Dynamix Systems, Chapman & Hall/CRC, 2004

Module name	Advanced Design for Additive Manufacturing				
Number(s)	Abbreviation Curriculum semester ECTS				
MF31	ADAM	ING M1-3	5		
Responsible for the module	Lecturer(s)	Teaching form	SWS		
Prof. Dr. Riß	Prof. Dr. Riß	100% Lecture	4		
Form of examination	Module duration	Module rotation	Language		
See SPO	1 Semester	winter term	English		
Total workload	= Presence	+ Self-study	+ Exercise preparation		
150 h	30 h	60 h	15 h		
+ Lab course	+ Exam preparation				
30 h	15 h				
Applicability of the module i	n the degree programme	25			
Technical elective course in EN	NG-Master				
Recommended prerequisites	5				
CAD, FEM, Lightweight design					
Intended learning objectives					
Specific Goals Designing parts dedicated to additive manufacturing Learning Objectives Getting the ability to take the full potemtial of AM parts based on applying the right way of desinging additive manufacturing parts					
Content					
<ul> <li>introdution in additive manufacturing</li> <li>Product development for Additive Manufacturing</li> <li>design rules</li> </ul>					
Material					
Lecture notes					

Module name	Intellectual Property Protection		
Number(s)	Abbreviation	Curriculum semester	ECTS
MF32	IPP	ING M1-3	3
Responsible for the module	Lecturer(s)	Teaching form	SWS
LB Hermann Wagner	LB Hermann Wagner	100% Lecture	2
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer term	English
Total workload	= Presence	+ Self-study	+ Exercise preparation
90 h	30 h	0 h	15 h
+ Lab course	+ Exam preparation		
30 h	15 h		
Applicability of the module in the degree programmes			
Technical elective course in ENG-Master			

### **Recommended prerequisites**

none

# Intended learning objectives

- The students get an introduction to the use of ideas for their technical product developments
- They learn the basics fort he successful registration and defense of their industrial property right
- They can research and evaluate property rights in databases and assess their importance for their own applications;
- They can prepare patent applications for their inventions

- Overview of the industrial property rights patent, utility model, design and trademark;
- search methods for industrial property rights;
- formulation and registration of industrial property rights;
- effect and scope of protection of industrial property rights;
- appeal for industrial property rights;
- measures against infringements of property rights;
- economic significance and utilization of property rights (innovations management);
- inventor rights for employees;
- copyright in the field of science and technology

### Material

lecture notes available as download files

- lecture notes
- www.dpma.de
- www.epo.org
- www.wipo.int

Module name	Heat Transfer		
Number(s)	Abbreviation	Curriculum semester	ECTS
MF33	Heat Xfer	ING M1-3	3
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. S. Stanzel	Prof. Dr. S. Stanzel	70% Lecture, 30% Exer- cises	2
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer term	English
Total workload	= Presence	+ Self-study	+ Exercise preparation
90 h	30 h	30 h	15 h
+ Lab course	+ Exam preparation		
0 h	15 h		

Technical elective course in ENG-Master

### **Recommended prerequisites**

basic principles of heat transfer mechanisms and basics of fluid mechanics, partial differential equations

### Intended learning objectives

Specific Goals

Knowledge and application of heat transfer mechanisms with regard to technical applications Learning Objectives

Know heat transfer mechanisms and assign them to technical applications, solve heat transfer problems, analyze applications with regard to heat transfer

#### Content

- heat conduction: steady state and transient, one dimensional and selected multidimensional, with different boundary conditions
- heat transfer by convection and radiation
- applications: fin design, heat exchanger design

# **Recommended literature**

• J. H. Lienhard: A Heat Transfer Textbook, Phlogiston Press, 2019

Trajectory Planning for Robots and Automatic Machines		
Abbreviation	Curriculum semester	ECTS
TPRAM	ING M1-3	5
Lecturer(s)	Teaching form	SWS
Prof. Dr. King	60% Lecture, 20% Exer- cises, 20% Lab course	4
Module duration	Module rotation	Language
1 Semester	summer term	English
= Presence	+ Self-study	+ Exercise preparation
50 h	30 h	30 h
+ Exam preparation		
20 h		
	Abbreviation         TPRAM         Lecturer(s)         Prof. Dr. King         Module duration         1 Semester         = Presence         50 h         + Exam preparation	AbbreviationCurriculum semesterTPRAMING M1-3Lecturer(s)Teaching formProf. Dr. King60% Lecture, 20% Exer- cises, 20% Lab courseModule durationModule rotation1 Semestersummer term= Presence+ Self-study50 h30 h

Technical elective course in ENG-Master

### **Recommended prerequisites**

- Fundamentals of linear algebra (vectors, matrices, coordinate systems).
- Fundaments of control engineering and Fourier analysis.

### Intended learning objectives

Specific Goals

- Enable students to generate desired paths and trajectories for robots and multi-axes mechatronic systems.
- Analyze the resulting trajectory with regard to its basic properties and the tendency to generate oscillations.

Learning Objectives

- Describe robots and other mechatronic systems with one or more axes with regard to the kinematic structure using multiple coordinate systems.
- Generate different types 1D desired trajectories for the movement of 1D systems.
- Generate path and trajectory for Cartesian and point-to-point movement of robots and multi-axes systems as an input to the servo control system. Simulate, visualize and analyze the generated trajectories and paths using Matlab.

- Necessary fundamentals of robotic theory: introduction to robotics, kinematics (translational, rotational). Introduction to trajectory and path planning.
- 1D trajectory planning: basic motion profiles, composition of motion profiles, multi-point trajectories, dynamic analysis of trajectories.
- Multi-dimensional trajectories and path planning: point-to-point movement based on motion profiles, Cartesian movement in 2D and 3D space including orientation interpolation.

### Material

Lecture notes, worksheets and lab course problem descriptions available as PDF for download; Matlab files to demonstate examples.

- R.N. Jazar: Theory of Applied Robotics, Springer, 2010
- L. Biagiotti, C. Melchiorri: Trajectory Planning for Automatic Machines and Robots, Springer, 2008

Module name	Chemistry of renewable resources			
Number(s)	Abbreviation	Curriculum semester	ECTS	
MF37	CRR	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. List / Prof. Dr. Pentlehner	Prof. Dr. List / Prof. Dr. Pentlehner	75% Lecture, 25% Lab course	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	summer term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	45 h	30 h	40 h	
+ Lab course	+ Exam preparation			
15 h	20 h			
Applicability of the module in the degree programmes				
Technical elective course in ENG-Master				
Recommended prerequisites				
basic knowledge in chemistry	basic knowledge in chemistry			
Intended learning objectives				
Specific Goals overview and knowledge about the chemistry of renewable resources. Different types of resources, pathways, applications. Learning Objectives definitions, advantage and disadvantages compared to fossil raw materials, pathways for renewable re- sources, applications				

- Biorefinary: from renewable resources to chemicals and pharmaceeuticals
- Chemical modifications of chemicals from renewable resources, e.g. Celluloseacetate, ...
- Bulk chemicals from renewable resources"
- Biopolymers
- Fats and oils
- Carbohydrates
- Lignin
- Amino acids and proteins
- Others, e.g. terpenoids, vitamins"

### Material

lecture notes available as download files

### **Recommended literature**

• specific literature for each chapter

Module name	Chemical H2 Conversion: Applications and industrial processes		
Number(s)	Abbreviation	Curriculum semester	ECTS
MF38	ChemCon	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. Völkl	Prof. Dr. Völkl	50% Lecture, 25% Exer- cises, 25% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter term	English
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	30 h	30 h	30 h
+ Lab course	+ Exam preparation		
30 h	30 h		
Applicability of the module in the degree programmes			

Technical elective course in ENG-Master

# **Recommended prerequisites**

basic knowledge in chemistry, thermodynamics and (process) modelling

# Intended learning objectives

Specific Goals

Students should get in-depth knowledge of Hydrogen conversion processes

Learning Objectives

- Understand the different routes for Hydrogen conversion based on desired products and origin of hydrogen
- Understand the material cycle of the chemical industry and bring this in context to new developments
- Compare different routes based on economical and sustainability quality parameters
- Analyze the different proceses to get all reactants for the conversion processes beside Hydrogen
- Deepen the understanding of Hydrogen conversion processes by working on an individual case study of a selected example of a Hydrogen conversion process"

# Curriculum

# Content

- overview of Hydrogen conversion processes
- overview of the material cycle of the chemical industry
- overview of different sources for all important components of the material cycle
- Introduction of economical and sustainability performance indicators
- Comparision of different routes of hydrogen conversion processes
- Individual case study on a selected example of a hydrogen conversion process

### Material

lecture notes available as download files

### **Recommended literature**

• Specific literature for each chapter, current papers.

Module name	International Master Summer School		
Number(s)	Abbreviation	Curriculum semester	ECTS
MF39	-	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. F. Perschl	Prof. Dr. F. Riß	50% Lecture, 25% Exer- cises, 25% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer term	English
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	40 h	50 h	20 h
+ Lab course	+ Exam preparation		
20 h	20 h		
Annlinghility of the module in the degree programmes			

Technical elective course in ENG-Master. This course is the same as MF31 (Advanced Design for Additive Manufacturing) and offered as a block course during the summer school. Enrollment is limited, see the seperate announcement for the summer schools in the winter term. You can only take MF31 or MF39, not both.

# **Recommended prerequisites**

Basic knowledge in 3D-CAD

#### Intended learning objectives

#### Specific Goals

- Basic concept of this course is to transmit short overviews and insights into today's tools and methods transitioning fast to practical examples in personal exercises and workshops. The examples origin from actual situations or compressed typical situations in industrial use.
- Students gain basic knowledge on Additive Manufacturing Technologies. Based on practical design and manufacturing lessons in the workshop, all participants get in direct contact with the total process chain.

#### Learning Objectives

- understand and experience data analysis methods and practical use of artificial intelligence
- transfer the ideas of Lean Management to different corporate sectors of producing units
- classify and evaluate occurring industrial situations into change and future proof concepts
- obtain insights into the concept of emission trading and its challenges
- develop an understanding of what does it take to be a successful leader in international setting.
- Understand the basic terminology and processes of Additive Manufacturing
- utilize methods in design for layer-wise technology
- recognize the complete end-to-end process
- understand the challenges of designing parts and operating machines.

#### Content

- Digital Technologies
- Artificial Intelligence Basics
- Lean Managment
- EU Emissions Trading
- Gear Design
- Additive Production Technology
- Construction of parts
- Manufacturing
- Quality Management
- Post-Processing
- Assembly and Testing"

- F. Balsliemke, A. Behrens: Einstieg in Lean Administration, Springer Gabler, 2019
- F. Bertagnolli: Lean Management: Einführung und Vertiefung in die japanische Management-Philosophie, Springer Gabler, 2.Auflage, 2020
- A. Burgess: The Executive Guide to Artificial Intelligence, Palgrave Macmillan, 2018
- T. Kollmann: E-Business, Springer Gabler, 7.Auflage, 2019
- S. Radzevich: Dudley's Handbook of practical gear design and manufacture, CRC Press, 2016
- D. Whetten, K. Cameron: Developing Management Skills, Pearson, 9. Auflage, 2015
- I. Gibson: Additive manufacturing technologies 3D printing, rapid prototyping, and direct digital manufacturing, Springer, 2015
- O. Diegel, A. Nordin, D. Motte: A Practical Guide to Design for Additive Manufacturing, Springer, 2020
- A. Gebhardt: Understanding additive manufacturing rapid prototyping, rapid tooling, rapid manufacturing, Hanser, 2011

Abbreviation	Curriculum semester	
		ECTS
-	ING M1-3	5
Lecturer(s)	Teaching form	SWS
Prof. Dr. Völkl	50% Lecture, 50% Lab course	4
Module duration	Module rotation	Language
1 Semester	summer term	English
= Presence	+ Self-study	+ Exercise preparation
30 h	30 h	40 h
+ Exam preparation		
20 h		
	Lecturer(s) Prof. Dr. Völkl Module duration 1 Semester = Presence 30 h + Exam preparation	Lecturer(s)Teaching formProf. Dr. Völkl50% Lecture, 50% Lab courseModule durationModule rotation1 Semestersummer term= Presence+ Self-study30 h30 h

Technical elective course in ENG-Master

### **Recommended prerequisites**

profound knowledge in chemistry

### Intended learning objectives

Specific Goals

- overview and knowledge about the catalytic methodes in chemistry, e.g. hetergenous, homogeneous, transition metal catalysis or organocatalysis. Understanding of the working principle (reaction mechanism) of homogeneus catalysist. Ability to run experiments under inert atmosphere.
- Learning Objectives
  - definitions, advantage and disadvantages compared to other cataylic methods. Reaction mechanisms and experimental setups for homogenoeus catalysis.

### Content

- overview catalytic methods
- organometal-chemistry and transition metal catalysis
- organocatalysis
- stereoselective reactions
- Photocatalysis

### Material

lecture notes available as download files

- specific literature for each chapter
- E. Breitmaier, G. Jung: Organic Chemistry, Thieme, 7.Auflage, 2012

Module name	Techno-economic	Analysis and Simulati	ion	
Number(s)	Abbreviation	Curriculum semester	ECTS	
MF43	TechnoEco	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. Völkl	Prof. Dr. Völkl	50% Lecture, 25% Exer- cises, 25% Lab course	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	summer term	English	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	30 h	30 h	30 h	
+ Lab course	+ Exam preparation			
30 h	30 h			
Applicability of the module i	n the degree programme	es		
Technical elective course in EN	IG-Master			
Recommended prerequisites				
basic knowledge in chemistry, chemical engineering and (process) modelling				
Intended learning objectives				
Specific Goals Students should get in-depth knowledge of the conduction of techno-economic evaluations supported by				

Students should get in-depth knowledge of the conduction of techno-economic evaluations supported by process simulation

Learning Objectives

- Understanding how to carry out Techno-Economic Analysis
- Comparing different process routes based on Techno-Economic criteria
- Understanding how to obtain all required data
- Deepening the understanding in the application of Simulation for process development and process evaluation

- Fundamentals of economical process assessment: How to calculate CAPEX and OPEX and use those values to derive corresponding criteria
- Comparison of different cost estimation approaches
- Application of evaluation methods for sustainability criteria, e.g. greenhouse gas emissions
- Overview of methods of conceptual process design
- Comparison of different approaches for a Techno-Economic evaluation of process routes
- The theoretical background of the content of the module is applied in exercises and computer courses throughout the semester

#### Material

lecture notes available as download files

#### **Recommended literature**

• specific literature for each chapter

Module name	Physical Metallurgy		
Number(s)	Abbreviation	Curriculum semester	ECTS
MF44	PhysMet	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. A. Schneeweis	Prof. Dr. A. Schneeweis	75% Lecture, 25% Lab	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer term	English
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	45 h	30 h	30 h
+ Lab course	+ Exam preparation		
15 h	30 h		

Technical elective course in ENG-Master

#### **Recommended prerequisites**

Introductory Materials Engineering course

#### Intended learning objectives

Specific Goals:

Students will consider the thermodynamic and kinetic principles governing the behavior of metals and alloys, particularly with respect to their influence on the formation and evolution of microstructure. The course is designed to provide the background necessary to understand the physical and mechanical properties of metals and how these properties are affected by composition, mechanical deformation and heat treatment. Learning Objectives:

- Describe how and why phase changes (liquid-solid or solid-solid) occur in metallic materials and the parameters that can be used to control these changes.
- Identify and characterize microstructures in various ferrous and non-ferrous metals and the processing steps that produced them.
- Select metal alloys and/or heat treatments to meet specific performance requirements.

- Thermodynamics and Phase Diagrams
- Substitutional and Interstitial Diffusion
- Crystal Interfaces and Microstructure; Kinetics
- Nucleation and Solidification
- Solid State Transformations (Precipitation hardening, Annealing)
- Diffusionless Transformations

#### Material

Lecture notes

- R. Abbaschian, R. Reed-Hill: Physical Metallurgy Principles, Cengage Learning, 4th Edition, 2008
- D.A. Porter, K.E. Easterling: Phase Transformations in Metals and Alloys, CRC Press, 4th Edition, 2021
- W. Kurz, D.J. Fisher: Fundamentals of Solidification, CRC Press, 4th Edition, 1998

Module name	Advanced Control Systems		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV01	ACS	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. F.A. King	Prof. Dr. F.A. King	60% Lecture, 20% Exer- cises, 20% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	50 h	30 h	30 h
+ Lab course	+ Exam preparation		
20 h	20 h		
Applicability of the module in the degree programmes			

Specialization subject in ENG-Master

# Recommended prerequisites

- Classical control theory in frequency domain.
- Vector and matrix fundamentals.

# Intended learning objectives

Specific Goals:

- Enable students to design modern control systems
- Analyse state-space systems and design controllers/observers by use of numeric tools Learning Objectives
  - Apply state-space descriptions to control systems
  - Analyse a system's stability, controllability and observability
  - Design state space controllers and state observers by pole placement and optimal control
  - State-space system analysis and controller/observerdesign using Matlab

State Space Control:

- State space description, solutions for the state-space equations, analysis of state-space description (stability, controllability, observability).
- State-space controller design, controller structure, computation of the pre-filter, computation of the controller matrix using pole placement and optimal control.
- State observer structure and design.

# Material

Lecture notes, worksheets and lab-class problem descriptions available as PDF download files

- R. C. Dorf, R. H. Bishop: Modern Control Systems, Pearson, 14. Auflage, 2021
- G. F. Franklin, J. D. Powell, A. Emani-Naeini: Feedback Control of Dynamic Systems, Pearson, 8. Auflage, 2019
- K. Ogata: Modern Control Engineering, Pearson, 5. Auflage, 2009

Module name	Industrial Process Control		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV02	IPC	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. K. Krämer	Prof. Dr. K. Krämer, Prof. Dr. F. Perschl	70% Lecture, 30% Exer- cises	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	45 h	30 h	40 h
+ Lab course	+ Exam preparation		
15 h	20 h		

Specialization subject in ENG-Master

#### **Recommended prerequisites**

- Basics of sensor applications in automation technology.
- Knowledge of electrical / pneumatic drives and actuators.
- Experience in designing logic and sequential controllers.
- Basics of safety rules and safety devices in industrial automation.

#### Intended learning objectives

Specific Goals:

- To enable students to design and implement solutions in industrial automation.
- Give insight into fundamentals and specific knowledge in CNC-machinery and CNC-programming as well as in designing logical and sequential control
- Give an overview about higher-level industrial process control components

Learning Objectives

- Evaluate different devices and methods with focus on the different technical parts, Develop CNCcontrol programs as well as more complex PLC programs
- Analyse and structurize CNC and PLC systems, select the right system(s) for the planned surrounding
- Calculate the costs of installation and maintenance of automation plants

Part II (Perschl):

- Structure and operation of a PLC system (SIMATIC S7).
- Hardware configuration. Overview of programming languages.
- Programming sequential control functions.
- Industrial communication.
- Edge and cloud computing.
- Data exchange over heterogenous networks.
- Industrial Internet of Things (IIoT).

#### Material

Lecture notes, worksheets and lab course descriptions available as download files. Videos, PPT-presentations, PC-simulations.

- Siemens Industry Automation Translation Services: Dictionary of Electrical Engineering, Power Engineering and Automation, Publicis MCD / Siemens, 5th edition, 2003
- D. Schmid: FESTO didactic: Dictionary of Control Technology Automatisierungstechnik mit Informatik und Telekommunikation, EUROPA Lehrmittel, 5. Auflage, 2002
- H. Berger: Automating with SIMATIC, Publicis MCD / Siemens, 6. Auflage, 2016
- W. Kriesel, O. W. Madelung: The AS-Interface for Automation, Hanser, 2. Auflage, 1999
- Phoenix Contact: Industrial Communication, PPT Presentation1, Chapt 1-7
- R. Isermann: Mechatronische Systeme, Springer, 2. Auflage, 2007
- T. Marlin: Process Control: Designing processes and control systems for dynamic performance, Mac Graw Hill, 2. Auflage, 2000
- J. Daxl, G. Kurz, W. Schachinger: Grundlagen über numerisch gesteuerte Werkzeugmaschinen (CNC), Jugend & Volk, 2. Auflage, 2004
- H. B. Kief, H. A. Roschiwal: CNC-Handbuch 2009/2010, Hanser, 2009
- S. Suk-Hwan: Theory and Design of CNC Systems, Springer, 2008
- P. Smid: CNC Programming Handbook, Industrial Press, 3. edition, 2007

Module name	Servo Drive System	Servo Drive Systems		
Number(s)	Abbreviation	Curriculum semester	ECTS	
MV03	SDS	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. R. Hagl	Prof. Dr. R. Hagl	75% Lecture and Exer- cises, 25% Lab Course	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	winter Semester	Englisch	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	45 h	30 h	40 h	
+ Lab course	+ Exam preparation			
15 h	20 h			
Applicability of the module in the degree programmes				
Specialization subject in ENG-	Specialization subject in ENG-Master			
Recommended prerequisites	Recommended prerequisites			
<ul> <li>Recommended prerequisites</li> <li>Basic knowledge in electrical drives,</li> <li>closed loop control,</li> <li>MATLAB/ Simulink</li> </ul>				

#### Intended learning objectives

#### Specific Goals:

- Enable students to design and commission motion control systems with electromechanical and direct driven servo drives.
- Optimization of motion profile, controller parameters regarding reference and disturbance behavior, and contouring behavior.

#### Learning Objectives

- Knowledge of static and dynamical behavior of different drive components and their interaction.
- Functional principles of motion controllers, including feed forward and filters.
- Specific characteristics of digital motion controllers.
- Optimization of parameter setting of motion controller.
- Understanding of field oriented control for 3-phase AC-motors without and with field weakening.
- Influence of position measuring devices.
- Usage of simulation and engineering tools e.g. MATLAB and Simulink.

#### Content

- Static and dynamical requirements for servo drives.
- Control structures and motion profiles.
- Motion control of stiff drive systems, including influence of sampling time and processing dead time.
- Simulation and engineering tools.
- Motion control of elastic drive systems.
- Feed forward and filters.
- Practical courses for drive simulation.
- Dynamical models of DC and AC drives including field oriented control.
- Interaction of motor and mechanics.
- Influence of axis controllers on contouring behavior.
- Influence of position measuring devices.
- Practical exercises with servo drive systems.

#### Material

Scipt for lecture and practical course

- A. Binder: Elektrische Maschinen und Antriebe, Springer, 2012
- R. Fischer: Elektrische Maschinen, Carl Hanser, 17.Auflage, 2017
- J. Pollefliet: Electronic Power Control, Volume 2: Electronic Motor Control, Academia Press, 2011
- D. Schröder: Elektrische Antriebe Grundlagen, Springer, 5. Auflage, 2013

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Abbreviation		
ADDIEVIALIOII	Curriculum semester	ECTS
AutoSys	ING M1-3	5
Lecturer(s)	Teaching form	SWS
Prof. Dr. C. Meierlohr	60% Lecture, 40% Exer- cises	4
Module duration	Module rotation	Language
1 Semester	winter Semester	Englisch
= Presence	+ Self-study	+ Exercise preparation
40 h	40 h	20 h
+ Exam preparation		
30 h		
	Lecturer(s) Prof. Dr. C. Meierlohr Module duration 1 Semester = Presence 40 h + Exam preparation	Lecturer(s)Teaching formProf. Dr. C. Meierlohr60% Lecture, 40% ExercisesModule durationModule rotation1 Semesterwinter Semester= Presence+ Self-study40 h40 h

Specialization subject in ENG-Master

#### **Recommended prerequisites**

- Fundamental knowlegde on automation of manufacturing processes,
- basic knowledge on industrial robots

#### Intended learning objectives

Specific Goals:

To enable students to design and apply state-of-the-art automation systems for industrial manufacturing systems.

Learning Objectives

- Know details on the design and the plannig procedures for automated manufacturing systems
- Apply safety aspects and doing a risk-analysis according to legal standards, e.g. ISO 12100
- Model and operate automated manufacturing systems using simulation methods
- Planning the commissioning of automated manufacturing systems
- Analyzing data from operating the system and find possibilities to optimize the performance

- Flexible automation, planning procedures
- Safety regulations and equipment
- Interlinking, buffers, workpiece carriers
- Process simulation for design and optimization
- Commissioning and operating of automated systems, process capability and OEE
- Big data: using data science for optimizing the performance

# Material

Lecture notes and lab-class problem descriptions

- Lecture Notes
- E. Dietrich: Abnahme von Fertigungseinrichtungen, Hanser, 4. Auflage, 2019
- M. Flocke: Steigerung der Anlagenproduktivität durch OEE-Management Definitionen, Vorgehen und Methoden von manuell bis Industrie 4.0, Springer, 2018
- S. Hesse: Grundlagen der Handhabungstechnik, Hanser, 4. Auflage, 2016
- Pilz: The Safety Compendium For the application of functional safety standards, Pilz GmbH & Co. KG, 2017
- G. Reinhart: Industrieroboter Planung, Integration, Trends : ein Leitfaden für die KMU, Vogel, 2018

n semester	ECTS 5 SWS 4 Language Englisch + Exercise preparation 40 h			
re, 30% Exer- tation emester	SWS 4 Language Englisch + Exercise preparation			
re, 30% Exer- tation emester	4 Language Englisch + Exercise preparation			
tation emester	Language Englisch + Exercise preparation			
emester	Englisch + Exercise preparation			
	+ Exercise preparation			
ly				
	40 h			
Applicability of the module in the degree programmes				
Specialization subject in ENG-Master				
Recommended prerequisites				
Statistics				
Intended learning objectives				
<ul> <li>Specific Goals:</li> <li>To enable students to evaluate mechatronic systems under the aspects of reliability</li> <li>Learning Objectives <ul> <li>Know different failure models</li> <li>Apply virtual qualification methods based on robustness validation concept</li> <li>Plan a test scenario for a give model, Setup/design reliable systems</li> </ul> </li> </ul>				
	Content			
Specific Goals: To enable students to evaluate mechatronic systems under the aspects of reliability Learning Objectives • Know different failure models • Apply virtual qualification methods based on robustness validation concept • Plan a test scenario for a give model, Setup/design reliable systems				

- Failure Modes, Defects & Testing of CMOS ICs, power devices, passive devices and electronic packaging, Fail Rate Models
- ESD, Reliability Analysis on case studies, e.g. ESD
- Test planning, Use of Redundancy and Monitors

# Material

Lectures notes and hardcopies and/or PDF download files for seminar class preparation

- A. Meyna, B. Pauli: Zuverlässigkeitstechnik, Hanser, 2. Auflage, 2010
- J. Segura, C. F. Hawkins: CMOS Electronics, How it Works, How it Fails, IEEE Press, 2004
- S. Voldman: ESD Physics and Devices, Wiley, 2004
- J. Lutz: Semiconductor Power Devices, Springer, 2011
- A. Birolini: Reliability Engineering Theory and Practice, Springer, 2010
- J. McPherson: Reliability Physics and Engineering, Springer, 2010

Module name	Wireless Communi	Wireless Communication Systems		
Number(s)	Abbreviation	Curriculum semester	ECTS	
MV06	WiCS	ING M1-3	5	
Responsible for the module	Lecturer(s)	Teaching form	SWS	
Prof. Dr. H. Stahl	Prof. Dr. H. Stahl	67% Lecture, 33% Lab course	4	
Form of examination	Module duration	Module rotation	Language	
See SPO	1 Semester	winter Semester	Englisch	
Total workload	= Presence	+ Self-study	+ Exercise preparation	
150 h	60 h	22 h	24 h	
+ Lab course	+ Exam preparation			
24 h	20 h			
Applicability of the module i	n the degree programme	?S		
Specialization subject in ENG-	Master			
Recommended prerequisites				
<ul> <li>Fundamentals of System Theory,</li> <li>Digital Modulation and Communication Protocols</li> </ul>				

#### Intended learning objectives

Specific Goals:

- Understanding the structure and the underlying transmission techniques of selected current wireless communication systems and networks.
- Analysis and assessment of services, components, and protocols of wireless networks.

# Learning Objectives

- In this course, two or three different modern mobile communciation and wireless broadcast systems are explained in a holistic manner. Most current wireless standards use the transmistion principles OFDM (Orthogonal Frequency Division Multiplex) or OFDM-A, which will be explained thoughly during the class.
- After a very short (90 min) review of the prerequistite knowledge, the course treats some fundamentals of wireless and mobile communication.
- In the main part of this class, examples for communication and broadcast systems are treated. The matter is taught both theoretically, and practically in form of interactive class queries and acompanying lab exercises.

#### Content

Lecture:

- Basics of wireless communication: Propagation and link budget; cellular systems;
- 4G mobile communication: LTE; Digital Video Broadcasting DVB-T2.

Lab Class with Hands-on Exercises:

- Spectrum overview;
- DVB-T channel and signal analysis;
- LTE RF Measurements and Protocol Analysis

#### Material

Lecture notes, worksheets and lab-class instructions are available electronically

- M. Sauter: Grundkurs Mobile Kommunikationssysteme UMTS, HSDPA und LTE, GSM, GPRS und Wireless LAN, Vieweg+Teubner, 2011 (available in German as eBook)
- S. Sesia, M. Baker, I. Toufik: LTE The UMTS Long Term Evolution: From Theory to Practice, Wiley, 2011
- C. Gessner: Long Term Evolution A concise introduction to LTE and its measurement requirements, Rohde&Schwarz, 2011
- W. Fischer: Digitale Fernseh und Hörfunktechnik in Theorie und Praxis, Springer, 2016 (available in German as eBook)
- W. Fischer: Digital Video and Audio Broadcasting Technology, Springer, 2010

Module name	Advanced Digital Communications		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV07	AdvDigCom	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. M. Stichler	Prof. Dr. M. Stichler	70% Lecture, 30% Exer- cises	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	30 h	40 h
+ Lab course	+ Exam preparation		
0 h	20 h		
Applicability of the module in the degree programmes			

Specialization subject in ENG-Master

**Recommended prerequisites** 

Basics of system theory and digital signal processing

#### Intended learning objectives

- Understanding of the basics of digital communication systems;
- concepts of modern digital communication systems: OFDM and CDMA.

#### Content

Lecture:

- Basics of digital communication systems: Modulation, mobile communication channel, time variant multi-path propagation, demodulation, synchronization, channel estimation and equalization.
- Concepts of modern mobile communication systems: OFDM, basics, synchronization, equalization. CDMA, basics, synchronization, equalization.

Lab Class:

 Simulation of methods and algorithms used in digital communication systems with tools like e.g. Mat-Lab

# Material

Lecture notes, worksheets and lab class handouts are available in hardcopy and PDF

- B. Sklar: Digital Communications, Fundamentals and Applications, Prentice Hall, 2000
- J. G. Proakis: Digital Communications, McGraw Hill, 2001

Module name	Digital Signal Processing and Machine Learning		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV08	DSP	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. M. Stichler	Prof. Dr. M. Stichler	70% Lecture, 30% Exer- cises	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	30 h	40 h
+ Lab course	+ Exam preparation		
0 h	20 h		
Applicability of the module in the degree programmes			
Specialization subject in ENG-Master			
Recommended prerequisites			
Fundamentals of system theory			
Intended learning objectives	5		
Advanced knowledge in applied and communication technolog			the areas of information
Content			
Content         Lecture:         • Deterministic and stochastic signals and systems,         • discrete Fourier- and Wavelet-Transformation,         • LTI systems,         • design and implementation of digital systems,         • sample rate conversion,         • multirate signal processing.			

Lab class:

 Design, simulation (using MatLab and/or Simulink) and implementation of simple algorithms on digital signal processors (DSPs) and/or FPGAs.

# Material

Overhead, board, beamer

- A. Oppenheim, R. Schafer: Discrete-Time Processing, Pearson, 3. Edition, 2009
- V. K. Ingle, J. G. Proakis: Digital Signal Processing using Matlab, Brooks/Cole, 2000
- J.H. Chow, D. K. Frederick, N. W. Chbat: Discrete-Time Control Problems using Matlab, Brooks/Cole, 2003

Module name	Advanced FEM		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV09	FEM II	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. S. Schinagl	Prof. Dr. S. Schinagl	50% Lecture, 20% Exer- cises, 30% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	Winter Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	42 h	30 h	30 h
+ Lab course	+ Exam preparation		
18 h	30 h		

Specialization subject in ENG-Master

#### **Recommended prerequisites**

Engineering Mechanics (Statics, Strength of materials, Dynamics), FEM basics

#### Intended learning objectives

Specific Goals:

To enable students to evaluate structures and components with respect to their mechanical behavior and reliability.

Learning Objectives

- Analyse nonlinear structural mechanic problems considering all kinds of nonlinearities (geometry, material, contact).
- Work in the field of modal based linear structure dynamical analyses.

#### Content

- Fundamentals of numerical modeling and analysis of nonlinear structural problems.
- Modal based linear dynamics: Natural frequencies and mode shapes, frequency response analysis / harmonic analysis, transient analysis.

# Material

Lecture notes and hardcopies and/or PDF download files

- M. Paz, Y. H. Kim: Structural Dynamics, Theory and Computation, Springer, 6th edition, 2019
- W. Rust: Non-Linear Finite Element Analysis in Structural Mechanics, Springer, 1st edition, 2015

Module name	Electromagnetic Compatibility		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV10	EMC	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. N. Seliger	Prof. Dr. N. Seliger	50% Lecture, 50% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	15 h	h
+ Lab course	+ Exam preparation		
60 h	15 h		

Specialization subject in ENG-Master

# **Recommended prerequisites**

Knowledge in electromagnetic fields, transmission lines, electrical signals and circuit components

# Intended learning objectives

Specific Goals:

Within this lecture students will learn the basics of EMC engineering and its application in early system design. By discussing case studies and lab experiments we will bridge the gap between theory and practical implementation.

Learning Objectives

- Understanding of basic aspects of EMC: theory of emission and reception of conducted and radiated electro-magnetic interference signals, coupling mechanisms and their models. Design methods and techniques for EMC compliance: PCB and circuit design, grounding, filter design, signal spectra, system design, shielding aspects.
- EMC measurement techniques and EMC standards

- Introduction to EMC and EMI phenomena, Basic concepts (conducted and radiated emission and susceptibility)
- Electrical signals and their spectra, Propagation and crosstalk, coupling, EMC modeling
- Interference control techniques (PCB and circuit design, shielding, grounding, filter design), EMC measurements and EMC Standards, Case studies and Lab experiments

#### Material

Lecture notes and problem sheets

- C. Paul: Introduction to EMC, Wiley, 2006
- H. Ott: EMC Engineering, Wiley, 2009
- J. Franz: EMV: Störungssicherer Aufbau elektronischer Schaltungen, Springer Vieweg, 5. Auflage, 2013
- C. Christopoulos: Principles and Techniques of EMC, CRC Press, 2.Auflage, 2007
- M. Montrose, E. Nakauchi: Testing for EMC Compliance, Wiley, 2004
- A. Schwab: Elektromagnetische Verträglichkeit, Springer, 2007
- S. Dhia, M. Ramdani, E. Sicard: EMC of Integrated Circuits, Springer, 2006

Module name	Image Processing for Automated Production		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV11	ImPrc	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. M. Wagner	Prof. Dr. M. Wagner	50% Lecture, 50% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	15 h	h
+ Lab course	+ Exam preparation		
60 h	15 h		
Applicability of the module in the degree programmes			

Specialization subject in ENG-Master

# **Recommended prerequisites**

Familiarity with basic matrix calculations

# Intended learning objectives

#### Specific Goals:

Students will be enabled to

- select suitable hardware components for a given imaging problem
- calibrate the optical system
- design, test and optimize the network of imaging operators by using a GUI imaging toolkit
- create a graphical user interface
- establish a complete industrial application by generating sequences for operator execution and data exchange

Learning Objectives

During this course, students will gain knowledge in:

- Types of cameras, data formats, optics, illuminations
- two dimensional algorithms in image enhancement, extraction and localization of features, classification of features
- 2d and 3d transformations
- 2d and 3d camera calibration
- creation of industrial imaging applications by using a GUI (graphical user interface) imaging toolkit

- Camera types, image- and data formats, optics, illuminations, optical filters.
- Binary image morphology.
- Image enhancement: Noise reduction filters, grey value scaling, thresolding.
- Digital Fast Fourier Transform (DFFT).
- Extraction of edges and ridges.
- Pattern matching.
- Shape analysis.
- Hough Transform and Generalized Hough Transform (GHT) for object localization.
- Classifiers, especially Neural Network Classifiers.
- Texture analysis.
- 2d transforming of images and masks.
- 2d camera calibration, internal and external camera parameters.
- 3d camera calibration.
- 3d object localization.
- 3d line section based surveying.

#### Material

Lecture notes and problem sheets

- S. Theodoridis, K. Koutroumbas: Pattern Recognition, Elsevier, 2009
- E. R. Davies: Machine Vision Theory, Algorithms, Practicalities, Elsevier, 2005
- C. Steger, M. Ulrich, C. Wiedemann: Machine Vision Algorithms and Applications, Wiley, 2.Auflage, 2018

Module name	Mechanical Design		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV12	MecDesign	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. M. Wagner, Prof. Dr. M. Neumaier	Prof. Dr. I. Ragai, Prof. Dr. M. Wagner	50% Lecture, 50% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	15 h	h
+ Lab course	+ Exam preparation		
60 h	15 h		
Applicability of the module in the degree programmes			
Specialization subject in ENG-Master			
Recommended prerequisites			
A minimum of 15 credits in mechanical drawing, calculation of geometric tolerances, CAD			

#### Intended learning objectives

Specific Goals:

The students will have a practical knowledge of and ability to develop, design and optimize technical, mainly mechanical products in a conflicted area of complex requirements. The students will have experience in project management.

Learning Objectives

Various complex design tasks are given to student teams. The teams have to plan and execute the development and design tasks independently under supervision of professors and engineers. Depending on the task, the teams use supporting tools and methods for mechanical design such as

- advanced CAD (free form surface, sheet metal design, motion assembly)
- DFMA (Design for Manufacturing and Assembly) method
- FEM (Finite Element Method)
- creative design methodologies
- industrial design basics
- arithmetic and statistical tolerance calculations
- project management
- prototyping and testing

At the end, all product documents are to be submitted and a final pre-sentation is to be given in a concluding seminar meeting.

#### Content

- Design methodologies
- Optimizing for assembly and manufacturing
- Design project management
- Advanced design tools
- Product documentation
- Tolerance calculations

#### Material

Literature in the library and on the internet, standards, patents, software, tools and methods (DFMA, CAD, FEM, statistical tolerance calculation)

- Pahl et. al.: Engineering Design: A Systematic Approach, Springer, 3rd edition, 2007
- VDI-Guideline 2221

Abbreviation ALC	Curriculum semester	ECTS
ALC	INC M1 2	
	ING M1-5	5
Lecturer(s)	Teaching form	SWS
Prof. Dr. Riß	60% Lecture, 20% Exer- cises, 20% Lab course	4
Module duration	Module rotation	Language
1 Semester	Summer semester	Englisch
= Presence	+ Self-study	+ Exercise preparation
36 h	30 h	30 h
+ Exam preparation		
30 h		
	Prof. Dr. Riß Module duration L Semester = Presence 36 h + Exam preparation	Prof. Dr. Riß60% Lecture, 20% Exercises, 20% Lab courseModule durationModule rotationL SemesterSummer semester= Presence+ Self-study36 h30 h+ Exam preparation

Specialization subject in ENG-Master

#### **Recommended prerequisites**

- Engineering Mechanics (Statics, Strength of materials, Dynamics),
- FEM basics;
- Manufacturing basics,
- Material Science basics

#### Intended learning objectives

#### Specific Goals:

Within this lecture students will learn the basics of lightweight design topics (combination of structural lightweight design, manufacturing lightweight design and material lightweight design) and getting to know how to apply this.

Learning Objectives

- Understanding the basic effect of lightweight design: lightweight design approaches, assessment and selection of lightweight designs, methods and rules for lightweight design parts, standard elements for lightweight design (shell, lattice, honeycomb,...)
- Learning the basics of manufacturing for lightweight design: manufacturing technologies, limits
- Understanding the basics of lightweight materials: kind of material, selection of material, pros and cons

- Introduction in the topic of lightweight design, terminology, basic mechanical engineering topics for lightweight design, lightweight design approaches (for example: topology optimization),
- manufacturing technology dedicated to lightweight design,
- materials for lightweight design,
- analysis and calculation of lightweight design parts,
- bionic design,
- lightweight design standards,
- lessons learnt from practical application,
- case studies and lab exercises

#### Material

Lecture notes and hardcopies and/or PDF download files

- H.-P. Degischer, S. Lüftl: Leichtbau Prinzipien, Werkstoffauswahl und Fer-tigungsvarianten, Wiley, 2009
- L. J. Gibson, M. F. Ashby: Cellular solids, Cambridge University Press, 2st ed., 1997
- B. Klein: Leichtbau-Konstruktion Berechnungsgrundlagen und Gestaltung, Vieweg + Teubner, 8. Aufl.,2009
- C. Mattheck: Design in der Natur, Rombach, 4. Aufl.,2006
- C. Mattheck: Verborgene Gestaltgesetze der Natur, Karlsruher Institut für Technologie, 2006
- W. Nachtigall: Bau-Bionik Natur, Analogien, Technik, Springer, 2003
- J. Wiedemann: Leichtbau, Springer, 3. Aufl.,2007

Module name	Advanced injection molding		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV14	AdvInjMold	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. M. Würtele	Prof. M. Würtele	50% Lecture, 50% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter Semester	German
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	30 h	30 h	h
+ Lab course	+ Exam preparation		
60 h	30 h		
Applicability of the module in the degree programmes			
Specialization subject in ENG-Master			
Recommended prerequisites			
Bachelor course injection mol	ding		
Intended learning objectives			
Learning of Machine and processing technology for standard injection molding and also for special processes and learning to project injection molding plants			
Content			
<ul> <li>Materials for injection molding, Injection molding Machines, Injection molding processing</li> <li>Calculations for projecting</li> <li>Special process technologies</li> </ul>			

Module name	Selected topics of Polymer Chemistry and Materials Sciences		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV15	PolChMatSc	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. D. Muscat	Prof. Dr. D. Muscat / Dr. Schmid	50% Lecture, 50% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	15 h	h
+ Lab course	+ Exam preparation		
60 h	15 h		
Applicability of the module in the degree programmes			

Specialization subject in ENG-Master

# **Recommended prerequisites**

none

#### Intended learning objectives

Part I The first part introduces the different types of caoutchoucs and their nomenclature. Typical examples are explained. The vulcanization of caoutchoucs and the production of tires as the major example in the rubber field are discussed. Besides classical rubbers new polymer networks based on pericyclic reactions are introduced. Therefore, first the Diels Alder reaction is explained and then the use of this reaction in polymeric networks is reagarded. For a better understanding of the analysis of plastics an overview of applied techniques is given and some examples are discussed in detail.

Part II Understanding the reactions of organic Peroxides as radikcal sources. Including safe handling with organic peroxides. Application of organ. peroxides for the modification of polymers. Explanation of the radical reactions for crosslinking, grafting and curing, as well as for the PP-degradation. This from an application-technical point of view.

Part I: Caoutchoucs, Plastics, Reaction-mechanisms Understanding

- 1) types and production of caoutchoucs, vulcanization and production of rubbers
- 2) novell networks based on pericyclic reactions (Diels Alder reactions)
- 3) analysis of Plastics

Part II : Peroxide modification of polymers

- 1) Radikal initators Use and reactions (Organic peroxides)
- 2) Safe handling of organic peroxides
- 3) Crosslinking of polyolefines and elastomers
- 4) Vis breaking of polymers (i. e. PP degradation)
- 5) Monomer grafting onto polymers6) Curing of unsaturated polyesters

- H.G.Elias: Makromoleküle Band 1:Chemische Struktur und Synthesen, Wiley-VCH, 6.Auflage, 1999
- H.G.Elias: Makromoleküle Band 2:Physikalische Strukturen und Eigenschaften, Wiley-VCH, 6.Auflage, 2000
- J. Lahann: Click Chemistry for Biotechnology and Materials Science, Wiley, 2009
- E. Baur, S. Brinkmann, T. Osswald, N. Rudolph, and E. Schmachtenberg: Saechtling Kunststoff Taschenbuch, Hanser, 31. Aufl., 2013
- W. Hellerich, G. Harsch, E. Baur: Werkstoff-Führer Kunststoffe Eigenschaften Prüfungen Kennwerte, Hanser, 10. Auflage,2010

Module name	Freeform-Surfaces		
Number(s)	Abbreviation	Curriculum semester	ECTS
MV16	FreeFS	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. M. Lazar	Prof. Dr. M. Lazar	50% Lecture, 50% Lab course	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exercise preparation
150 h	60 h	15 h	h
+ Lab course	+ Exam preparation		
60 h	15 h		
Applicability of the module in the degree programmes			
Specialization subject in ENG-Master			
Recommended prerequisites			
Knowledge of mathematical fundamentals 3D-CAD			
Intended learning objectives			

# Intended learning objectives

Specific Goals:

Goals Knowledge of principles in the development of products with freeform surfaces Learning Objectives

- Mathematic background of curves and surfaces
- Methods of designing freely shaped objects
- Methods of manufacturing freely shaped objects
- Inspection of freely shaped objects

Learning Objectives

- Mathematic background of curves and surfaces
- Methods of designing freely shaped objects
- Methods of manufacturing freely shaped objects Inspection of freely shaped objects

- Mathematical Background (Bezier Curves, B-Splines, NURBS)
- CAGD: Introduction to shape design with CATIA
- Scanning Technologies, Reverse Engineering, CAD-CAM and 5-axes Machining, Rapid Prototyping

#### Material

Lecture notes, Software: CATIA, CAMWorks, Colin3D

- L. Piegl, W. Tiller: The NURBS Book, Springer, 1997
- G. Farin, J. Hoschek, M.-S. Kim: Handbook of Computer Aided Geometric Design, Elsevier, 2002

Module name	Module name Mechanical Transmission		
Number(s)	Abbreviation Curriculum semester ECTS		
MV17	MecTransm	ING M1-3	5
Responsible for the module	Lecturer(s)	Teaching form	sws
Prof. Dr. Doleschel	Prof. Dr. Doleschel	80% Lecture , 20% Exer- cises	4
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	summer Semester	Englisch
Total workload	= Presence	+ Self-study	+ Exam preparation
150 h	80 h	20 h	40 h
Applicability of the module i	n the degree programme	25	
Specialization subject in ENG-	Master		
Recommended prerequisites	S		
basic course in mechanical de	sign		
Intended learning objectives	5		
<ul> <li>Specific Goals:</li> <li>design capability on typical gear box types (spur gears, worm gears, bevel gears), on lubrication</li> <li>calculation methods</li> </ul>			
Content			
<ul> <li>Gear design</li> <li>Gear failure analysis</li> <li>Analysis of industrial and automotive systems</li> </ul>			
Material			
Lecture notes			
Recommended literature			
• S. Radzevich: Dudley's Handbook of practical gear design and manufacture, CRC Press, 3. Edition 2016			

Module name	Master's project		
Number(s)	Abbreviation	Curriculum semester	ECTS
MP01	-	ING M1-3	12
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. F. Perschl	Professor as advisor	100 % Lab course	10
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter & summer term	English
Total workload	= Presence	+ Self-study	+ Exercise preparation
360 h	0 h	0 h	h
+ Lab course	+ Exam preparation		
360 h	0 h		

Mandatory subject in ENG-Master

#### **Recommended prerequisites**

none, but some projects require competences from specialization modules

#### Intended learning objectives

To learn to apply project management methods and to train team working skills; in a close-to-real-life situation students shall experience what it means to systematically analyze and plan a project, to organize themselves and to cooperate in a team and to deliver results within the planned deadline.

#### Content

- Case study project that typically deals with a real-world problem assigned by industry or proposed by professors; project is carried out by a team of 4-6 students and coached by one or two professors.
- The project has to be carried out in the laboratories of the university

#### Material

project related

#### Recommended literature

project related

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Module name	Master Thesis		
Number(s)	Abbreviation	Curriculum semester	ECTS
MP02	-	ING M1-3	25
Responsible for the module	Lecturer(s)	Teaching form	SWS
Prof. Dr. F. Perschl	2 professors as advisors	100 % Lab course	24
Form of examination	Module duration	Module rotation	Language
See SPO	1 Semester	winter & summer term	English/German
Total workload	= Presence	+ Self-study	+ Exercise preparation
750 h	0 h	0 h	h
+ Lab course	+ Exam preparation		
720 h	30 h		
Applicability of the module i	n the degree programme	25	
Mandatory subject in ENG-Master			
Recommended prerequisites			
none			
Intended learning objectives			
Final project at an engineer's qualification level; carried out by an individual student on his/her own with two professors as advisors either at Rosenheim University of Applied Sciences or at an industrial company			
Content			
Depending on student's selection and availability			
Material			
project related			
Recommended literature			
• project related			